

Industrial Automation

IMI Norgren

PU2 series PUR tube

- − Ø 3 ... 16 mm
- Available in a range of colours for ease of identification
- PUR offers excellent mechanical properties and industry leading flexibility
- 25 metre lengths supplied in cartons providing good protection and easy storage



Technical features

Medium:

Compressed air.
Consult our Technical Service for use with other fluids

Operating pressure:

Refer to specific tubing type on the following pages

Ambient/Media temperature:

Refer to specific tubing type on the following pages

Materials:

Is light stabilised and has a hardness of Shore D 52 (98 Shore A)

Technical data

Length	O/D I/D tube							
(m)	3/2	4/2,5	5/3	6/4	8/5,5	10/7	12/8	16/11
25	PU2-0003025C	PU2-0004025C	PU2-0005025C	PU2-0006025C	PU2-0008025C	PU2-0010025C	PU2-0012025C	PU2-0016025C
100	-	PU2-0004100	_	PU2-0006100	PU2-0008100	PU2-0010100	PU2-0012100	-
25	_	PU2-0104025C	PU2-0105025C	PU2-0106025C	PU2-0108025C	PU2-0110025C	PU2-0112025C	_
100	_	PU2-0104100	_	PU2-0106100	PU2-0108100	PU2-0110100	PU2-0112100	_
25	_	PU2-0204025C	PU2-0205025C	PU2-0206025C	PU2-0208025C	PU2-0210025C	PU2-0212025C	_
100	-	PU2-0204100	_	PU2-0206100	PU2-0208100	PU2-0210100	PU2-0212100	-
25	_	PU2-0304025C	PU2-0305025C	PU2-0306025C	PU2-0308025C	PU2-0310025C	PU2-0312025C	_
100	_	PU2-0304100	_	PU2-0306100	PU2-0308100	PU2-0310100	PU2-0312100	_
25	PU2-0503025C	PU2-0504025C	PU2-0505025C	PU2-0506025C	PU2-0508025C	PU2-0510025C	PU2-0512025C	PU2-0516025C
100	-	PU2-0504100	_	PU2-0506100	PU2-0508100	PU2-0510100	PU2-0512100	-
25	_	PU2-0704025C	PU2-0705025C	PU2-0706025C	PU2-0708025C	PU2-0710025C	PU2-0712025C	_
100	_	PU2-0704100	_	PU2-0706100	PU2-0708100	PU2-0710100	PU2-0712100	_
25	_	PU2-0904025C	_	PU2-0906025C	PU2-0908025C	PU2-0910025C	PU2-0912025C	_
100	-	PU2-0904100	_	PU2-0906100	PU2-0908100	PU2-0910100	PU2-0912100	_
	25 100 25 100 25 100 25 100 25 100 25 100 25 100 25	(m) 3/2 25 PU2-0003025C 100 - 25 - 100 - 25 - 100 - 25 - 100 - 25 PU2-0503025C 100 - 25 - 100 - 25 - 100 - 25 - 100 - 25 - 100 - 25 - 100 - 25 -	(m) 3/2 4/2,5 25 PU2-0003025C PU2-0004025C 100 — PU2-0004100 25 — PU2-0104025C 100 — PU2-0104100 25 — PU2-0204025C 100 — PU2-0204100 25 — PU2-0304025C 100 — PU2-0304100 25 PU2-0503025C PU2-0504025C 100 — PU2-0504100 25 — PU2-0704025C 100 — PU2-0704100 25 — PU2-0704100 25 — PU2-0904025C	(m) 3/2 4/2,5 5/3 25 PU2-0003025C PU2-0004025C PU2-0005025C 100 — PU2-0004100 — 25 — PU2-0104025C PU2-0105025C 100 — PU2-0104100 — 25 — PU2-0204025C PU2-0205025C 100 — PU2-0304025C PU2-0305025C 100 — PU2-0304100 — 25 — PU2-0304100 — 25 PU2-0503025C PU2-0504025C PU2-0505025C 100 — PU2-0504025C PU2-0505025C 100 — PU2-0704025C PU2-0705025C 100 — PU2-0704025C PU2-0705025C 100 — PU2-0704100 — 25 — PU2-0704100 — 25 — PU2-0704025C PU2-0705025C	(m) 3/2 4/2,5 5/3 6/4 25 PU2-0003025C PU2-0004025C PU2-0005025C PU2-0006025C 100 — PU2-0004100 — PU2-0106025C 25 — PU2-0104025C PU2-0105025C PU2-0106025C 100 — PU2-0104100 — PU2-0106100 25 — PU2-0204025C PU2-0205025C PU2-0206025C 100 — PU2-0304025C PU2-0305025C PU2-0306025C 100 — PU2-0304025C PU2-0305025C PU2-0306100 25 — PU2-0304025C PU2-0305025C PU2-0306100 25 PU2-0503025C PU2-0506025C PU2-0506025C 100 — PU2-0506100 — PU2-05066100 25 — PU2-0704025C PU2-0705025C PU2-0706025C 100 — PU2-0706100 — PU2-0706100 25 — PU2-0704100 — PU2-0706100 25 — P	(m) 3/2 4/2,5 5/3 6/4 8/5,5 25 PU2-0003025C PU2-0004025C PU2-0005025C PU2-0006025C PU2-0008025C 100 — PU2-0004100 — PU2-0106025C PU2-0108025C 25 — PU2-0104025C PU2-0105025C PU2-0106025C PU2-0108025C 100 — PU2-0104100 — PU2-0106100 PU2-0108100 25 — PU2-0204025C PU2-0205025C PU2-0206025C PU2-0208025C 100 — PU2-0204100 — PU2-0206100 PU2-0208100 25 — PU2-0304025C PU2-0305025C PU2-0306025C PU2-0308025C 100 — PU2-0304100 — PU2-0306025C PU2-0508025C 100 — PU2-0504025C PU2-0505025C PU2-0506025C PU2-0508025C 100 — PU2-0504025C PU2-0705025C PU2-0506100 PU2-0508100 25 — PU2-0704025C PU2-0705025C PU2-0706025C PU	(m) 3/2 4/2,5 5/3 6/4 8/5,5 10/7 25 PU2-0003025C PU2-0004025C PU2-0005025C PU2-0006025C PU2-0008025C PU2-0010025C 100 — PU2-0004100 — PU2-0006100 PU2-0008100 PU2-0010100 25 — PU2-0104025C PU2-0105025C PU2-0106025C PU2-0108025C PU2-0110025C 100 — PU2-0104100 — PU2-0106100 PU2-0108100 PU2-0110100 25 — PU2-0204025C PU2-0205025C PU2-0206025C PU2-0208025C PU2-0210100 25 — PU2-0204100 — PU2-0206100 PU2-0208100 PU2-0210100 25 — PU2-0304025C PU2-0305025C PU2-0308025C PU2-0310025C 100 — PU2-0304100 — PU2-0306100 PU2-0308100 PU2-0310100 25 PU2-0503025C PU2-0504025C PU2-0506025C PU2-0508025C PU2-0510100 25 PU2-0503025C PU2-0704025C <	(m) 3/2 4/2,5 5/3 6/4 8/5,5 10/7 12/8 25 PU2-0003025C PU2-0004025C PU2-0005025C PU2-0006025C PU2-0010025C PU2-0012025C 100 — PU2-0004100 — PU2-0006100 PU2-0008100 PU2-0010100 PU2-0012100 25 — PU2-0104025C PU2-0105025C PU2-0106025C PU2-0108025C PU2-01101025C PU2-0112025C 100 — PU2-0104100 — PU2-0106100 PU2-0108100 PU2-0110100 PU2-0112100 25 — PU2-0204025C PU2-0205025C PU2-0206025C PU2-021008025C PU2-0210025C PU2-0212025C 100 — PU2-0204100 — PU2-0206025C PU2-0208025C PU2-0210100 PU2-0212100 25 — PU2-0304025C PU2-030305025C PU2-0308025C PU2-0310025C PU2-0312025C 100 — PU2-0304025C PU2-0505025C PU2-0508025C PU2-0510005C PU2-0512025C 100 — PU

Note: 'C' at the last digit in part number indicates packed in a box/carton

Option selector PU2-0****** Substitute Colour Substitute Packaging Natural 0 25 m Carton/Box С Red 100 m Plastic bag None Green 2 Length (m)* Substitute Yellow 25 025 Blue 5 100 100 Black 7 Outer diameter Substitute 3 03 Silver 04 4 5 05 6 06 8 08 10 10 12 12 14 14 16 16



Maximum operating pressures and bend radi

	Ø3	Ø 4	Ø5	Ø6	Ø 8	Ø 10	Ø 12	Ø 16
Max. pressure (bar)* at -40 +20°C	9	10	11	9	9	9	9	12
Min. bend radius	5	6	7	9	16	17	25	40

Maximum continuous working temperature: +60°C

Operating pressure/temperature conversion factors

Working temperature	Factor
−40 +20°C	1,00
+30°C	0,85
+40°C	0,70
+50°C	0,60
+60°C	0,50

To calculate working pressures at various temperatures, multipy working pressure at -40 ... +20°C by factor given in table.

Maximum continuous working temperature: +60°C

Accessories

Tubing channels			Tube clips – single sided	6 5 \$	0	Tube cutter	
Model	Tube Ø	No. of channels	Model	Tube Ø	Number of tubes	Model	Description
100HA0600	6	10	34021804	6	1	M/3314	Cutter
100HA0800	8	10	34021904	6	2	39012010	Replacement blade (pack of 10)
100H61200	12	6	34021805	8	1	39012061	Replacement blade (1-off)
			34021905	8	2		
			34021806	10	1		
			34021906	10	2		
			34021807	12	1		
			34021907	12	2		
			34021508	16	1		

Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »Technical features/data«.

Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications,

consult Norgren Ltd.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure.

System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.

^{*} Multiply by factors in table below for use at higher temperatures