



## Main

|                           |                                            |
|---------------------------|--------------------------------------------|
| Range of product          | Lexium integrated drive                    |
| Product or component type | Motion integrated drive                    |
| Device short name         | ILA                                        |
| Motor type                | Ac synchronous servo motor                 |
| Number of motor poles     | 6                                          |
| Network number of phases  | Single phase                               |
| [Us] rated supply voltage | 24 V<br>48 V                               |
| Network type              | DC                                         |
| Communication interface   | Integrated Ethernet/IP                     |
| Length                    | 207.8 mm                                   |
| Winding type              | Medium speed of rotation and medium torque |
| Electrical connection     | Printed circuit board connector            |
| Holding brake             | Without                                    |
| Gear box type             | Without                                    |
| Nominal speed             | 3400 rpm at 48 V<br>1600 rpm at 24 V       |
| Nominal torque            | 0.78 N.m                                   |

## Complementary

|                                       |                                                                          |
|---------------------------------------|--------------------------------------------------------------------------|
| Transmission rate                     | 125, 250, 500 kbauds                                                     |
| Mounting support                      | Flange                                                                   |
| Motor flange size                     | 57 mm                                                                    |
| Number of motor stacks                | 2                                                                        |
| Centring collar diameter              | 50 mm                                                                    |
| Centring collar depth                 | 1.6 mm                                                                   |
| Number of mounting holes              | 4                                                                        |
| Mounting holes diameter               | 5.2 mm                                                                   |
| Circle diameter of the mounting holes | 66.6 mm                                                                  |
| Feedback type                         | Multi turn encoder                                                       |
| Shaft end                             | Untapped                                                                 |
| Second shaft                          | Without second shaft end                                                 |
| Shaft diameter                        | 9 mm                                                                     |
| Shaft length                          | 20 mm                                                                    |
| Supply voltage limits                 | 18...55.2 V                                                              |
| Current consumption                   | 8500 mA (peak)<br>7000 mA (maximum continuous)                           |
| Associated fuse rating                | 16 A                                                                     |
| Commissioning interface               | RS485 Modbus TCP (9.6, 19.2 and 38.4 kbauds)                             |
| Input/Output type                     | 4 signals (each be used as input or output)                              |
| Voltage state 0 guaranteed            | -3...4.5 V                                                               |
| Voltage state 1 guaranteed            | 15...30 V                                                                |
| Discrete input current                | 2 mA at 24 V for 24 V signal interface<br>10 mA at 24 V for safety input |

|                           |                                                                                      |
|---------------------------|--------------------------------------------------------------------------------------|
| Discrete output voltage   | 23...25 V                                                                            |
| Maximum switching current | 200 mA total<br>100 mA per output                                                    |
| Protection type           | Overload of output voltage<br>Safe torque off<br>Short circuit of the output voltage |
| Peak stall torque         | 1.62 N.m                                                                             |
| Continuous stall torque   | 0.78 N.m                                                                             |
| Speed feedback resolution | 16384 points/turn x 4096 turns                                                       |
| Accuracy error            | +/- 0.05 °                                                                           |
| Rotor inertia             | 0.173 kg.cm <sup>2</sup>                                                             |
| Maximum radial force Fr   | 107 N                                                                                |
| Maximum axial force Fa    | 104 N (tensile force)<br>104 N (force pressure)                                      |
| Service life in hours     | 20000 h of bearing :                                                                 |
| Marking                   | CE                                                                                   |
| Type of cooling           | Natural convection                                                                   |
| Product weight            | 1.7 kg                                                                               |

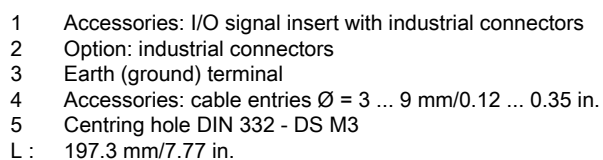
## Environment

|                                                       |                                                                                                                                               |
|-------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------|
| Standards                                             | EN 50347<br>EN 61800-3:2001, second environment<br>EN 61800-3 : 2001-02<br>EN/IEC 50178<br>EN/IEC 61800-3<br>IEC 60072-1<br>IEC 61800-3, Ed 2 |
| Product certifications                                | CUL<br>TÜV<br>UL                                                                                                                              |
| Ambient air temperature for operation                 | 0...40 °C without derating<br>> 40...55 °C with power derating of 2 % per °C                                                                  |
| Permissible ambient air temperature around the device | 110 °C (motor)<br>105 °C (power amplifier)                                                                                                    |
| Ambient air temperature for storage                   | -25...70 °C                                                                                                                                   |
| Operating altitude                                    | <= 1000 m without derating                                                                                                                    |
| Relative humidity                                     | 15...85 % without condensation                                                                                                                |
| Vibration resistance                                  | 20 m/s <sup>2</sup> (f = 10...500 Hz) for 10 cycles conforming to EN/IEC 60068-2-6                                                            |
| Shock resistance                                      | 150 m/s <sup>2</sup> for 1000 shocks conforming to EN/IEC 60068-2-29                                                                          |
| IP degree of protection                               | IP54 total except shaft bushing conforming to EN/IEC 60034-5<br>IP41 shaft bushing conforming to EN/IEC 60034-5                               |

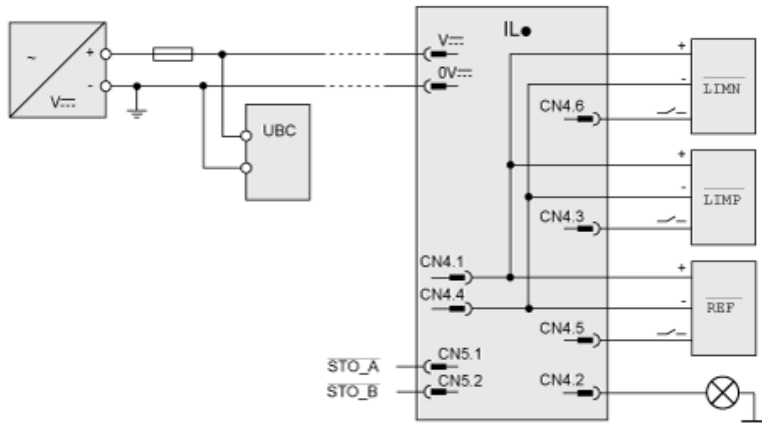
## Offer Sustainability

|                                  |                                                                                       |
|----------------------------------|---------------------------------------------------------------------------------------|
| Sustainable offer status         | Green Premium product                                                                 |
| RoHS (date code: YYWW)           | Compliant - since 0943 - <a href="#">Schneider Electric declaration of conformity</a> |
| REACH                            | Reference not containing SVHC above the threshold                                     |
| Product environmental profile    | Available <a href="#">Download Product Environmental</a>                              |
| Product end of life instructions | Available <a href="#">Download End Of Life Manual</a>                                 |

## Dimensions



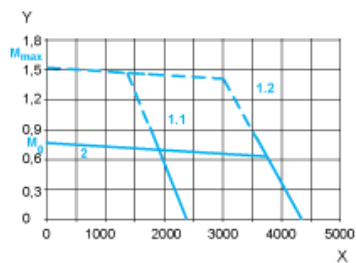
Connection Example with 4 I/O Signals



---

## Torque Characteristics

---



X Speed of rotation in rpm

Y Torque in Nm

1.1 Max. torque at 24 V

1.2 Max. torque at 48 V

2 Continuous torque