Product data sheet Characteristics

ILE2D661PC1A4

brushless dc motor 24..48V- DeviceNet interface - L = 174 mm- 115:1



Main

Range of product	Lexium integrated drive
Product or component type	Motion integrated drive
Device short name	ILE
Motor type	Brushless dc motor
Number of motor poles	6
Network number of phases	Single phase
[Us] rated supply voltage	24 V 48 V
Network type	DC
Communication inter- face	Integrated DeviceNet
Length	174 mm
Winding type	Medium speed of rotation and medium torque
Electrical connection	Industrial connector
Holding brake	Without
Gear box type	Straight teeth gear, 4 stages
Reduction ratio	115:1 (3675:32)
Nominal speed	44 rpm at 48 V 35 rpm at 24 V
Nominal torque	12 N.m at 48 V 12 N.m at 24 V

Complementary

Complementary		
Transmission rate	125, 250, 500 kbauds	
Mounting support	Flange	
Motor flange size	66 mm	
Number of motor stacks	1	
Centring collar diameter	16 mm	
Centring collar depth	4 mm	
Number of mounting holes	4	
Mounting holes diameter	4.4 mm	
Circle diameter of the mounting holes	73.54 mm	
Feedback type	BLDC encoder	
Shaft end	Keyed	
Second shaft	Without second shaft end	
Shaft diameter	10 mm	
Shaft length	25 mm	
Key width	16 mm	
Supply voltage limits	1855.2 V	
Current consumption	5500 mA (maximum continuous) 7000 mA (peak)	
Associated fuse rating	16 A	
Commissioning interface	RS485 Modbus TCP (9.6, 19.2 and 38.4 kbauds)	
Input/Output type	4 signals (each be used as input or output)	
Voltage state 0 guaranteed	-34.5 V	
Voltage state 1 guaranteed	1530 V	

Discrete input current	2 mA at 24 V for 24 V signal interface <= 3 mA at 24 V on/STO_B for safety input <= 10 mA at 24 V on/STO_A for safety input	
Discrete output voltage	2325 V	
Maximum switching current	200 mA total 100 mA per output	
Protection type	Overload of output voltage Safe torque off Short circuit of the output voltage	
Supply current	Supply: 3.8 A, 48 V Supply: 6.8 A, 24 V Supply: 0.1 A, power stage disabled	
Nominal output power	68 W at 48 V 54 W at 24 V	
Peak stall torque	24.72 N.m at 48 V 24.72 N.m at 24 V	
Continuous stall torque	14 N.m	
Detent torque	9.19 N.m	
Speed feedback resolution	0.26° (gearbox output) 12 points/turn (motor)	
Accuracy error	+/- 0.5 point	
Torsional backlash	<= 1 °	
Rotor inertia	1962 kg.cm²	
Maximum mechanical speed	44 rpm	
Maximum radial force Fr	200 N (short-term operation) 200 N (long-term operation)	
Maximum axial force Fa	80 N (short-term operation) 10 N (long-term operation)	
Service life in hours	15000 h of bearing : (long-term operation) 2500 h of bearing : (short-term operation)	
Marking	CE	
Type of cooling	Natural convection	
Product weight	1.85 kg	

Environment

Standards	EN 50347
	EN 61800-3:2001, second environment
	EN 61800-3 : 2001-02
	EN/IEC 50178
	EN/IEC 61800-3
	IEC 60072-1
	IEC 61800-3, Ed 2
Product certifications	CUL
	TÜV
	UL
Ambient air temperature for operation	040 °C without derating
	> 4055 °C with power derating of 2 % per °C
Permissible ambient air temperature around the de-	110 °C (motor)
rice .	105 °C (power amplifier)
Ambient air temperature for storage	-2570 °C
Operating altitude	<= 1000 m without derating
Relative humidity	1585 % without condensation
/ibration resistance	20 m/s² (f = 10500 Hz) for 10 cycles conforming to EN/IEC 60068-2-6
Shock resistance	150 m/s² for 1000 shocks conforming to EN/IEC 60068-2-29
P degree of protection	IP54 total except shaft bushing conforming to EN/IEC 60034-5
	IP41 shaft bushing conforming to EN/IEC 60034-5

Offer Sustainability

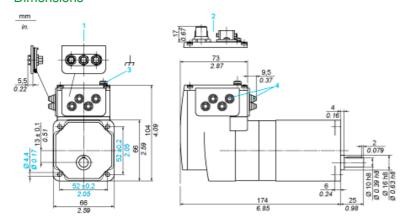
Sustainable offer status	Not Green Premium product
RoHS (date code: YYWW)	Compliant - since 0910 - Schneider Electric declaration of conformity
REACh	Reference not containing SVHC above the threshold



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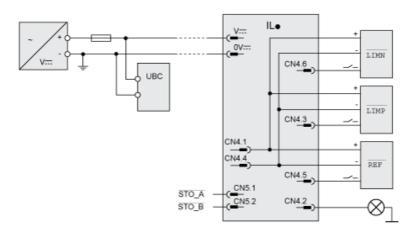
Integrated Drive with Straight Teeth Gear

Dimensions



- Accessories: I/O signal insert with industrial connectors
- Option: industrial connectors
- 2 Earth (ground) terminal
- Accessories: cable entries $\emptyset = 3 \dots 9 \text{ mm}/0.12 \dots 0.35 \text{ in.}$

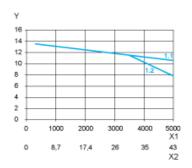
Connection Example with 4 I/O Signals



Product data sheet **Performance Curves**

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Torque Characteristics



- Speed of rotation of motor in rpm
- X2 Y Speed of rotation of gearing in rpm
- Torque in Nm
- 1.1 Max. torque at 24 V 1.2 Max. torque at 36 V