

ILS1M853TB1A0

integrated drive ILS with stepper motor -
24..36V - I/O for motion sequence - 6A



Main

Range of product	Lexium integrated drive
Product or component type	Motion integrated drive
Device short name	ILS
Motor type	3-phase stepper motor
Number of motor poles	6
Network number of phases	Single phase
[Us] rated supply voltage	24 V 36 V
Network type	DC
Communication interface	Integrated I/O for motion sequence
Length	200.6 mm
Winding type	High speed of rotation and medium torque
Electrical connection	Printed circuit board connector
Holding brake	Without
Gear box type	Without
Nominal speed	300 rpm at 36 V 100 rpm at 24 V
Nominal torque	4.5 N.m
Holding torque	4.5 N.m

Complementary

Transmission rate	9.6, 19.2 and 38.4 kbauds
Mounting support	Flange
Motor flange size	85 mm
Number of motor stacks	3
Centring collar diameter	60 mm
Centring collar depth	2 mm
Number of mounting holes	4
Mounting holes diameter	6.5 mm
Circle diameter of the mounting holes	99 mm
Feedback type	Index pulse
Shaft end	Untapped
Second shaft	Without second shaft end
Shaft diameter	14 mm
Shaft length	30 mm
Supply voltage limits	18...40 V
Current consumption	6000 mA (maximum continuous)
Associated fuse rating	10 A
Commissioning interface	RS485 (9.6, 19.2 and 38.4 kbauds)
Input/Output type	4 signals (each be used as input or output)
Voltage state 0 guaranteed	-3...4.5 V
Voltage state 1 guaranteed	15...30 V
Discrete input current	10 mA at 24 V for 24 V signal interface ≤ 3 mA at 24 V on/STO_B for safety input ≤ 10 mA at 24 V on/STO_A for safety input
Discrete output voltage	10...30 V

Maximum switching current	200 mA total 100 mA per output
Protection type	Overload of output voltage Safe torque off Short circuit of the output voltage
Peak stall torque	4.5 N.m
Continuous stall torque	4.5 N.m
Speed feedback resolution	20000 points/turn
Accuracy error	+/- 6 arc min
Rotor inertia	3.3 kg.cm ²
Maximum mechanical speed	2000 rpm
Maximum radial force Fr	110 N
Maximum axial force Fa	30 N (force pressure) 170 N (tensile force)
Service life in hours	20000 h of bearing :
Marking	CE
Type of cooling	Natural convection
Product weight	4.7 kg

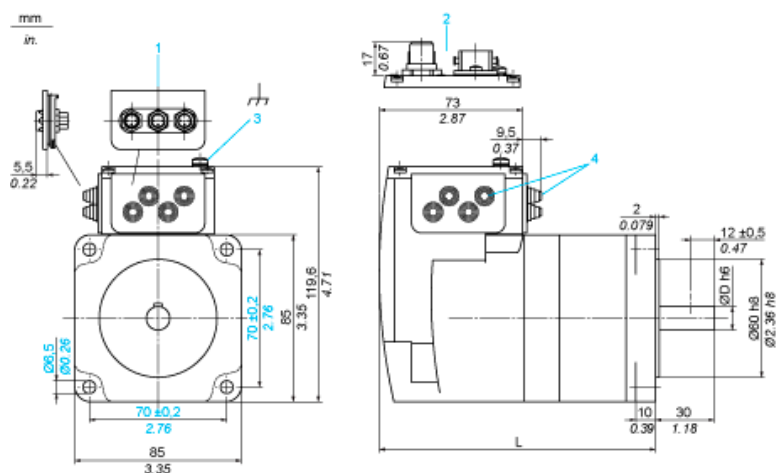
Environment

Standards	EN 50347 EN 61800-3:2001, second environment EN 61800-3 : 2001-02 EN/IEC 50178 EN/IEC 61800-3 IEC 60072-1 IEC 61800-3, Ed 2
Product certifications	CUL TÜV UL
Ambient air temperature for operation	0...50 °C without derating > 50...65 °C with power derating of 2 % per °C
Permissible ambient air temperature around the device	110 °C (motor)
Ambient air temperature for storage	-25...70 °C
Operating altitude	<= 1000 m without derating
Relative humidity	15...85 % without condensation
Vibration resistance	20 m/s ² (f = 10...500 Hz) for 10 cycles conforming to EN/IEC 60068-2-6
Shock resistance	150 m/s ² for 1000 shocks conforming to EN/IEC 60068-2-29
IP degree of protection	IP54 total except shaft bushing conforming to EN/IEC 60034-5 IP41 shaft bushing conforming to EN/IEC 60034-5

Offer Sustainability

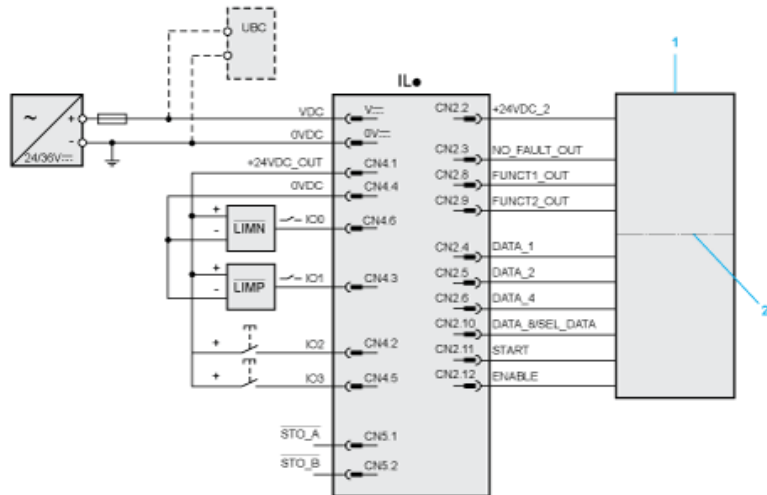
Sustainable offer status	Not Green Premium product
RoHS (date code: YYWW)	Compliant - since 0922 - Schneider Electric declaration of conformity
REACH	Reference not containing SVHC above the threshold
Product environmental profile	Available Download Product Environmental

Dimensions



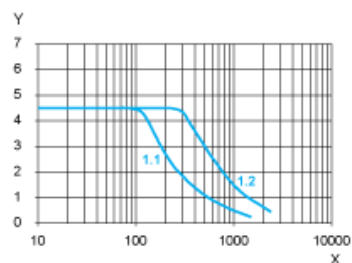
- 1 Accessories: I/O signal insert with industrial connectors
2 Option: industrial connectors
3 Earth (ground) terminal
4 Accessories: cable entries $\varnothing = 3 \dots 9 \text{ mm}/0.12 \dots 0.35 \text{ in.}$
L 200.6 mm/7.90 in.
D 14 mm/0.55 in.

Connection Example with 4 I/O Signals



- 1 PLC
- 2 Galvanic isolation

Torque Characteristics



X Speed of rotation in rpm

Y Torque in Nm

1.1 Max. torque at 24 V

1.2 Max. torque at 36 V