



AHM36B-S1AC012x12

AHS/AHM36

ABSOLUTE ENCODERS

SICK
Sensor Intelligence.



Illustration may differ



Ordering information

Type	Part no.
AHM36B-S1AC012x12	1066012

Other models and accessories → www.sick.com/AHS_AHM36

Detailed technical data

Performance

Max. resolution (number of steps per revolution x number of revolutions)	12 bit x 12 bit (4,096 x 4,096)
Error limits G	0.35° (at 20 °C) ¹⁾
Repeatability standard deviation σ_r	0.25° (at 20 °C) ²⁾

¹⁾ In accordance with DIN ISO 1319-1, position of the upper and lower error limit depends on the installation situation, specified value refers to a symmetrical position, i.e. deviation in upper and lower direction is the same.

²⁾ In accordance with DIN ISO 55350-13; 68.3% of the measured values are inside the specified area.

Interfaces

Communication interface	SSI
Process data	Position
Initialization time	100 ms ¹⁾
Position forming time	125 µs
SSI	
Code type	Gray
Code sequence parameter adjustable	CW/CCW (V/R) configurable via cable
Clock frequency	2 MHz ²⁾
Set (electronic adjustment)	H-active (L = 0 - 3 V, H = 4,0 - U _s V)
CW/CCW (counting sequence when turning)	L-active (L = 0 - 1 V, H = 2,0 - U _s V)

¹⁾ Valid positional data can be read once this time has elapsed.

²⁾ Minimum, LOW level (Clock +): 250 ns.

Electrical data

Connection type	Male connector, M12, 8-pin, universal
Supply voltage	4.5 ... 32 V DC

¹⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

Power consumption	≤ 1.5 W (without load)
Reverse polarity protection	✓
MTTFd: mean time to dangerous failure	230 years (EN ISO 13849-1) ¹⁾

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Mechanical data

Mechanical design	Solid shaft, Servo flange
Shaft diameter	6 mm
Shaft length	12 mm
Weight	0.12 kg ¹⁾
Shaft material	Stainless steel
Flange material	Aluminum
Housing material	Zinc
Material, cable	PUR
Start up torque	0.5 Ncm
Operating torque	< 0.5 Ncm
Permissible Load capacity of shaft	40 N / radial 20 N / axial
Moment of inertia of the rotor	2.5 gcm ²
Bearing lifetime	3.6 x 10 ⁸ revolutions
Angular acceleration	≤ 500,000 rad/s ²
Operating speed	≤ 6,000 min ⁻¹ ²⁾

¹⁾ Based on devices with male connector.

²⁾ Allow for self-heating of 3.5 K per 1,000 rpm when designing the operating temperature range.

Ambient data

EMC	According to EN 61000-6-2 and EN 61000-6-3
Enclosure rating	IP65 (according to IEC 60529)
Permissible relative humidity	90 % (Condensation not permitted)
Operating temperature range	-20 °C ... +70 °C
Storage temperature range	-40 °C ... +100 °C, without package
Resistance to shocks	100 g, 6 ms (according to EN 60068-2-27)
Resistance to vibration	20 g, 10 Hz ... 2,000 Hz (according to EN 60068-2-6)

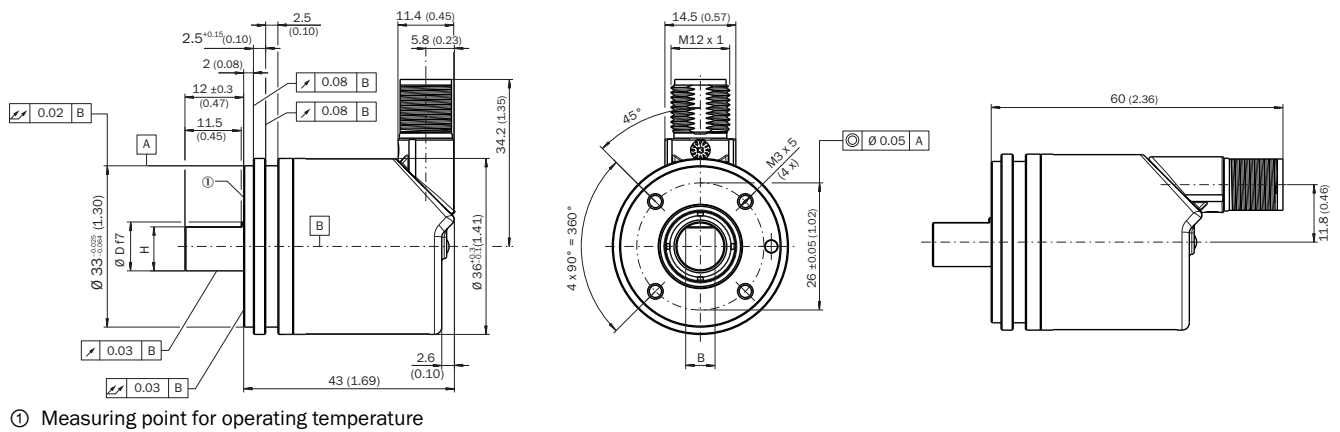
Classifications

ECI@ss 5.0	27270502
ECI@ss 5.1.4	27270502
ECI@ss 6.0	27270590
ECI@ss 6.2	27270590
ECI@ss 7.0	27270502
ECI@ss 8.0	27270502
ECI@ss 8.1	27270502

ECI@ss 9.0	27270502
ECI@ss 10.0	27270502
ECI@ss 11.0	27270502
ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
UNSPSC 16.0901	41112113

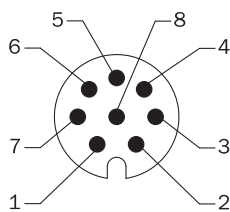
Dimensional drawing (Dimensions in mm (inch))

Solid shaft, servo flange, male connector



PIN assignment

M12 male connector, 8-pin and cable, 8-wire, SSI/Gray



View of M12 male device connector on encoder

PIN	Wire colors (cable connection)	Signal	Explanation
1	Brown	Data -	Interface signals
2	White	Data +	Interface signals
3	Black	V/R	Sequence in direction of rotation
4	Pink	SET	Electronic adjustment Interface signals
5	Yellow	Clock +	Interface signals
6	Purple	Clock -	Interface signals
7	Blue	GND	Ground connection
8	Red	U _S	Operating voltage

PIN	Wire colors (cable connection)	Signal	Explanation
		Screen	Screen connected to housing on encoder side. Connected to ground on control side.

Recommended accessories

Other models and accessories → www.sick.com/AHS_AHM36

	Brief description	Type	Part no.
Other mounting accessories			
	Servo clamps, small, for servo flange (clamping claws, mounting eccentric), 3 pcs, without mounting hardware, without mounting hardware	BEF-WK-RESOL	2039082
Shaft adaptation			
	Bellows coupling, shaft diameter 6 mm / 6 mm, maximum shaft offset: radial ± 0.25 mm, axial ± 0.4 mm, angular $\pm 4^\circ$; max. speed 10,000 rpm, -30°C to $+120^\circ\text{C}$, max. torque 80 Ncm; material: stainless steel bellows, aluminum hub	KUP-0606-B	5312981
	Bellows coupling, shaft diameter 6 mm / 10 mm, maximum shaft offset: radial ± 0.25 mm, axial ± 0.4 mm, angular $\pm 4^\circ$; max. speed 10,000 rpm, -30°C to $+120^\circ\text{C}$, max. torque 80 Ncm; material: stainless steel bellows, aluminum hub	KUP-0610-B	5312982
	Double loop coupling, shaft diameter 6 mm / 10 mm, max. shaft offset: radially ± 2.5 mm, axially ± 3 mm, angle ± 10 degrees; max. speed 3,000 rpm, -30 to $+80$ degrees Celsius, torsional spring stiffness of 25 Nm/rad	KUP-0610-D	5326697
	Spring washer coupling, shaft diameter 6 mm / 10 mm, Maximum shaft offset: radial ± 0.3 mm, axial ± 0.4 mm, angular $\pm 2.5^\circ$; max. speed 12,000 rpm, -10° to $+80^\circ\text{C}$, max. torque 60 Ncm; material: aluminum flange, glass fiber-reinforced polyamide membrane and hardened steel coupling pin	KUP-0610-F	5312985
Plug connectors and cables			
	Head A: cable Head B: Flying leads Cable: SSI, Incremental, HIPERFACE®, PUR, halogen-free, shielded	LTG-2308-MWENC	6027529
	Head A: cable Head B: Flying leads Cable: SSI, TTL, HTL, Incremental, PUR, halogen-free, shielded	LTG-2612-MW	6028516
	Head A: female connector, M12, 8-pin, straight Head B: Flying leads Cable: Incremental, SSI, PUR, halogen-free, shielded, 2 m	DOL-1208-G02MAC1	6032866
	Head A: female connector, M12, 8-pin, straight Head B: Flying leads Cable: Incremental, SSI, PUR, halogen-free, shielded, 5 m	DOL-1208-G05MAC1	6032867
	Head A: female connector, M12, 8-pin, straight Head B: Flying leads Cable: Incremental, SSI, PUR, halogen-free, shielded, 10 m	DOL-1208-G10MAC1	6032868
	Head A: female connector, M12, 8-pin, straight Head B: Flying leads Cable: Incremental, SSI, PUR, halogen-free, shielded, 20 m	DOL-1208-G20MAC1	6032869
	Head A: female connector, M12, 8-pin, straight Head B: Flying leads Cable: Incremental, SSI, PUR, halogen-free, shielded, 25 m	DOL-1208-G25MAC1	6067859

	Brief description	Type	Part no.
	Head A: female connector, M12, 8-pin, straight, A-coded Head B: - Cable: Incremental, SSI, shielded	DOS-1208-GA01	6045001

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We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

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