

## PFG08-P1AM03PP

EcoLine

**WIRE DRAW ENCODERS** 





Illustration may differ

# $\epsilon$

#### Ordering information

Туре	Part no.
PFG08-P1AM03PP	1075495

Included in delivery: MRA-G080-103D3 (1), DFS60A-S1PA65536 (1)

Product is supplied fully assembled. See individual components for further technical data

Other models and accessories → www.sick.com/EcoLine

#### Detailed technical data

#### Performance

#### PFG

Measurement range	0 m 3 m
Encoder	Incremental encoders
Resolution (wire draw + encoder)	0.0035 mm <sup>1) 2)</sup>
Repeatability	≤ 0.2 mm <sup>3)</sup>
Linearity	≤ ± 2 mm <sup>3)</sup>
Hysteresis	≤ 0.4 mm <sup>3)</sup>

 $<sup>^{1)}</sup>$  The values shown have been rounded.

#### Interfaces

#### PFG

Communication interface	Incremental / TTL / HTL
Programmable/configurable	✓
Factory setting	Factory setting: output level TTL

#### Electrical data

#### PFG

Connection type	Male connector, M23, 12-pin, radial
Supply voltage	4.5 V 32 V
Power consumption	≤ 0.7 W (without load)
MTTFd: mean time to dangerous failure	300 years (EN ISO 13849-1) 1)

<sup>1)</sup> This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

<sup>2)</sup> Example calculation based on the PFG08 with HTL Push Pull: 230 mm (wire draw length per revolution - see Mechanical data): 16,384 (pulses per revolution) = 0.014 mm (resolution of wire draw + encoder combination).

<sup>3)</sup> Value applies to wire draw mechanism.

#### Mechanical data

#### PFG

Weight	0.55 kg
Measuring wire material	Highly flexible stranded steel 1,4401 stainless steel V4A
Weight (measuring wire)	1.2 g/m
Housing material, wire draw mechanism	Plastic, Noryl
Spring return force	3.3 N 4.4 N <sup>1)</sup>
Length of wire pulled out per revolution	230 mm
Life of wire draw mechanism	Typ. 1,000,000 cycles <sup>2) 3)</sup>
Actual wire draw length	3.2 m
Wire acceleration	10 m/s <sup>2</sup>
Operating speed	6 m/s
Mounted encoder	DFS60, DFS60A-S1PA65536, 1036760
Mounted mechanic	MRA-G080-103D3, 5322778

 $<sup>^{1)}</sup>$  These values were measred at an ambient temperature of 25  $\,^{\circ}$  C. There may be variations at other temperatures.

#### Ambient data

#### PFG

EMC	According to EN 61000-6-2 and EN 61000-6-3
Enclosure rating	IP50
Operating temperature range	-30 °C +70 °C

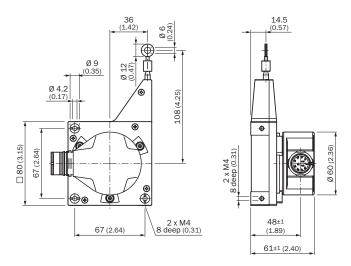
#### Classifications

ECI@ss 5.0	27270590
ECI@ss 5.1.4	27270590
ECI@ss 6.0	27270590
ECI@ss 6.2	27270590
ECI@ss 7.0	27270590
ECI@ss 8.0	27270590
ECI@ss 8.1	27270590
ECI@ss 9.0	27270590
ECI@ss 10.0	27270613
ECI@ss 11.0	27270503
ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
UNSPSC 16.0901	41112113

<sup>&</sup>lt;sup>2)</sup> Average values, which depend on the application.

<sup>3)</sup> The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

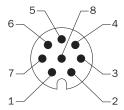
#### Dimensional drawing (Dimensions in mm (inch))



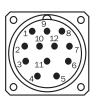
#### PIN assignment

#### Cable, 8-wire

View of M12 male device connector on encoder



View of M23 male device connector on encoder

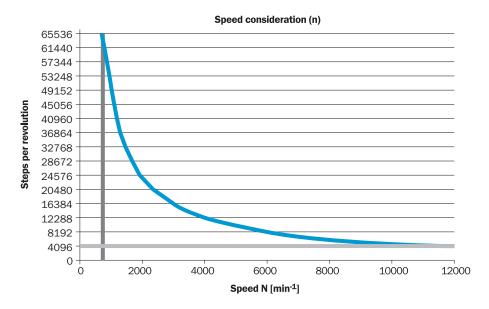


PIN, 8-pin, M12 male connector	PIN, 12-pin, M23 male connector	Color of the wires for encoders with cable outlet	TTL/HTL signal	Sin/cos 1.0 V <sub>ss</sub>	Explanation
1	6	Brown	_A	COS-	Signal wire
2	5	White	A	COS+	Signal wire
3	1	Black	_В	SIN-	Signal wire
4	8	Pink	В	SIN+	Signal wire
5	4	Yellow	_Z	_Z	Signal wire
6	3	Violet	Z	Z	Signal wire
7	10	Blue	GND	GND	Ground connection of the encoder
8	12	Red	+U <sub>s</sub>	+U <sub>s</sub>	Supply voltage (volt-free to housing)
-	9	-	n.c.	n.c.	Not assigned
-	2	-	n.c.	n.c.	Not assigned
-	11	-	n.c.	n.c.	Not assigned
+	7 1)	-	O-SET 1)	n.c.	Set zero pulse 1)
Screen	Screen	Screen	Screen	Screen	Screen connected to housing on encoder side.  Connected to ground on control side.

<sup>&</sup>lt;sup>1)</sup> For electrical interfaces only: M, U, V, W with 0-SET function on PIN 7 on M23 male connector. The 0-SET input is used to set the zero pulse on the current shaft position. If the 0-SET input is connected to U<sub>s</sub> for longer than 250 ms after it had previously been unassigned for at least 1,000 ms or had been connected to the GND, the current position of the shaft is assigned to the zero pulse signal "Z".

### Maximum revolution range

Maximum revolution range



#### Recommended accessories

Other models and accessories → www.sick.com/EcoLine

	Brief description	Туре	Part no.			
Programming	Programming and configuration tools					
	USB programming unit, for programmable SICK encoders AFS60, AFM60, DFS60, VFS60, DFV60 and wire draw encoders with programmable encoders	PGT-08-S	1036616			
A A	Programming unit display for programmable SICK DFS60, DFV60, AFS/AFM60, AHS/AHM36 encoders, and wire draw encoder with DFS60, AFS/AFM60 and AHS/AHM36. Compact dimensions, low weight, and intuitive operation.	PGT-10-Pro	1072254			
Wire draw me	chanism					
	EcoLine wire draw mechanism for servo flange with 6 mm shaft, measuring range 0 m 3 m $$	MRA-G080-103D3	5322778			
Plug connecto	ors and cables					
	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, shielded, 2 m	DOL-2312-G02MLA3	2030682			
-	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, halogen-free, shielded, 3 m	DOL-2312- G03MMA3	2029213			
	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, halogen-free, shielded, 5 m	DOL-2312- G05MMA3	2029214			
	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, shielded, 7 m	DOL-2312-G07MLA3	2030685			

	Brief description	Туре	Part no.
	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, shielded, 10 m	DOL-2312-G10MLA3	2030688
-	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, halogen-free, shielded, 10 m	DOL-2312- G10MMA3	2029215
	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, shielded, 15 m	DOL-2312-G15MLA3	2030692
->	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, halogen-free, shielded, 1.5 m	DOL-2312- G1M5MA3	2029212
	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, shielded, 20 m	DOL-2312-G20MLA3	2030695
	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, halogen-free, shielded, 20 m	DOL-2312- G20MMA3	2029216
	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, shielded, 25 m	DOL-2312-G25MLA3	2030699
	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, shielded, 30 m	DOL-2312-G30MLA3	2030702
-	Head A: female connector, M23, 12-pin, straight Head B: Flying leads Cable: Incremental, PUR, halogen-free, shielded, 30 m	DOL-2312- G30MMA3	2029217
	Head A: female connector, M23, 12-pin, straight Head B: male connector, D-Sub, 9-pin, straight Cable: Incremental, shielded, 0.5 m Programming adapter cable for programming tool PGT-10-Pro and PGT-08-S	DSL-3D08-G0M5AC3	2046580
	Head A: female connector, M23, 12-pin, straight Head B: - Cable: HIPERFACE <sup>®</sup> , SSI, Incremental, shielded	DOS-2312-G02	2077057
	Head A: female connector, M23, 12-pin, angled Head B: - Cable: HIPERFACE <sup>®</sup> , SSI, Incremental, shielded	DOS-2312-W01	2072580

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