



HL18-M1G2AB

SureSense

HYBRID PHOTOELECTRIC SENSORS

SICK
Sensor Intelligence.



Illustration may differ



Ordering information

Type	Part no.
HL18-M1G2AB	1078479

Other models and accessories → www.sick.com/SureSense

Detailed technical data

Features

Device version	Standard
Sensor/ detection principle	Photoelectric retro-reflective sensor, Dual lens
Dimensions (W x H x D)	16.2 mm x 45.5 mm x 34.4 mm
Housing design (light emission)	Hybrid
Thread diameter (housing)	M18
Mounting system type	M18, nose / side (24.1 ... 25.4 mm)
Housing color	Blue
Sensing range max.	0.03 m ... 6.5 m ¹⁾
Sensing range	0.03 m ... 5 m ¹⁾
Type of light	Visible red light
Light source	PinPoint LED ²⁾
Light spot size (distance)	130 mm x 260 mm (6.5 m)
Wave length	631 nm
Adjustment	
Potentiometer, right	Sensitivity
Potentiometer, left	None
Special features	Without polarisation filter

¹⁾ Reflector PL80A.

²⁾ Average service life: 100,000 h at T_U = +25 °C.

Mechanics/electronics

Supply voltage	21.6 V DC ... 250 V DC, 96 V AC ... 250 V AC ¹⁾
Current consumption	10 mA ²⁾
Switching output	MOSFET
Switching mode	Dark switching
Switching output detail	
Switching output Q1	MOSFET, Dark switching
Output current I_{max}	≤ 100 mA
Response time	≤ 0.5 ms ³⁾
Switching frequency	1,000 Hz ⁴⁾
Connection type	Cable open end, 2,000 mm
Cable material	PVC
Conductor cross-section	0.2 mm ²
Circuit protection	A ⁵⁾ B ⁶⁾ D ⁷⁾
Protection class	II ⁸⁾
Weight	18 g
Housing material	Plastic, VISTAL®
Optics material	Plastic, PMMA
Enclosure rating	IP67 IP69K
Items supplied	Mounting nut (1x), M18, plastic, black, flat
EMC	EN 60947-5-2 (The sensor complies with the Radio Safety Requirements (EMC) for the industrial sector (Radio Safety Class A). It may cause radio interference if used in a residential area.)
Ambient operating temperature	-40 °C ... +70 °C
Ambient storage temperature	-40 °C ... +75 °C
UL File No.	E189383

¹⁾ Above T_a = 60 °C, max. supply voltage = 120 V.

²⁾ Without load. The output load and sensor must use the same power source.

³⁾ Signal transit time with resistive load.

⁴⁾ With light/dark ratio 1:1.

⁵⁾ A = V_S connections reverse-polarity protected.

⁶⁾ B = inputs and output reverse-polarity protected.

⁷⁾ D = outputs overcurrent and short-circuit protected.

⁸⁾ Reference voltage: 250 V AC, overvoltage category 2.

Safety-related parameters

MTTF_D	499.9 years
DC_{avg}	0%

Classifications

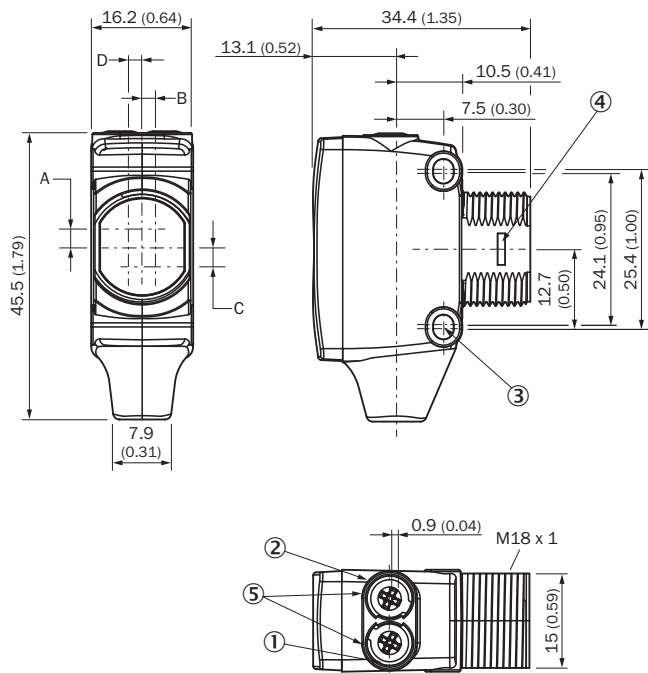
ECl@ss 5.0	27270902
ECl@ss 5.1.4	27270902
ECl@ss 6.0	27270902

ECI@ss 6.2	27270902
ECI@ss 7.0	27270902
ECI@ss 8.0	27270902
ECI@ss 8.1	27270902
ECI@ss 9.0	27270902
ECI@ss 10.0	27270902
ECI@ss 11.0	27270902
ETIM 5.0	EC002717
ETIM 6.0	EC002717
ETIM 7.0	EC002717
UNSPSC 16.0901	39121528

Connection/PIN assignment

Connection type	Cable open end, 2,000 mm
Connection type Detail	
Cable material	PVC
Conductor cross-section	0.2 mm ²
PIN assignment	
BN	L1
BU	N
BK	Q

Dimensional drawing (Dimensions in mm (inch))

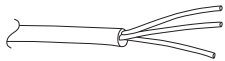


- ① LED indicator yellow: Status of received light beam
 ② LED indicator green: power on
 ③ M3 mounting hole
 ④ Snap Connection for flush ring (sold separately)
 ⑤ Potentiometer (if selected) or LED Indicators

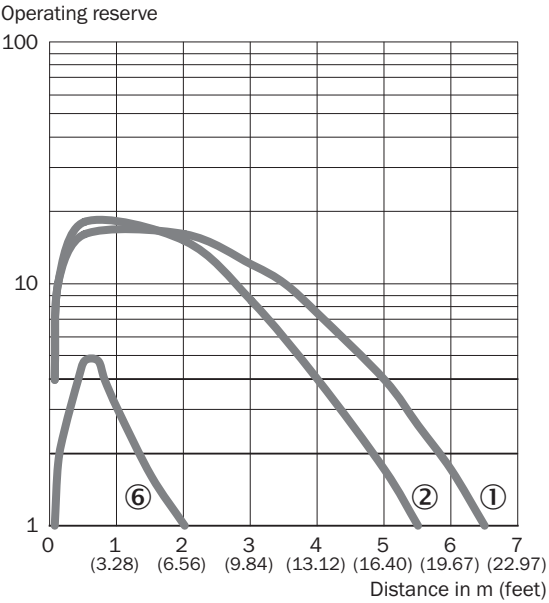
Dimensions in mm (inch)	Receiver		Sender	
	A	B	C	D
HTB18 / HTF18	- 1.1 (0.04)	1.1 (0.04)	4.7 (0.19)	0.6 (0.02)
HTE18 / HL18 / HSE18	2.5 (0.1)	0.0 (0.0)	4.0 (0.16)	0.0 (0.0)

Connection type

See table: Connection/PIN assignment

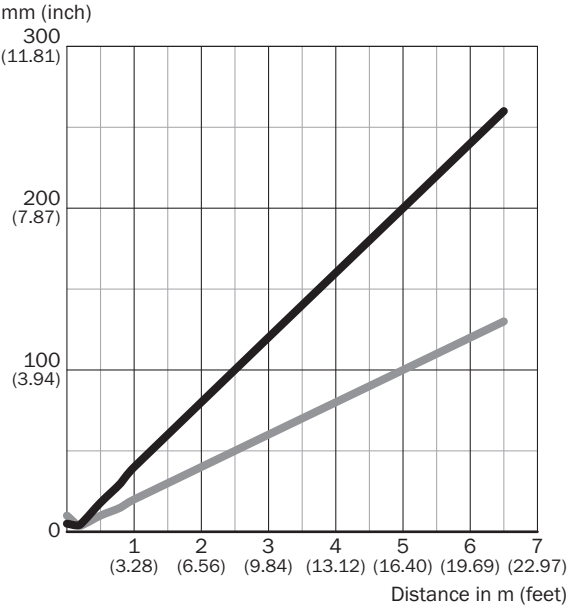


Characteristic curve



- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflective tape IREF6000 (REF-IRF-56)

Light spot size

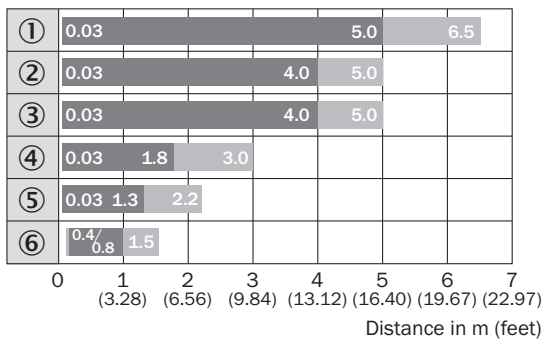


Dimensions in mm (inch)

Sensing range	Horizontal	Vertical
0.5 m (1.64 feet)	18 (0.71)	10 (0.39)
1 m (3.28 feet)	40 (1.57)	20 (0.79)
5 m (16.40 feet)	200 (7.87)	100 (3.94)
6.5 m (21.33 feet)	260 (10.24)	130 (5.12)

- Horizontal
- Vertical

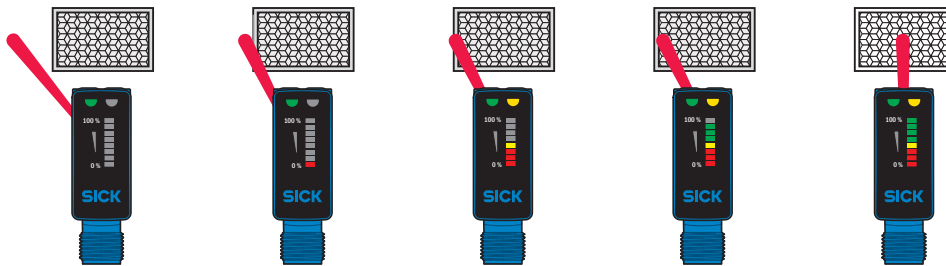
Sensing range diagram



■ Sensing range ■ Sensing range max.

- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflector P250
- ④ Reflector PL30A, PL31A
- ⑤ Reflector PL20A
- ⑥ Reflective tape IREF6000 (REF-IRF-56)

Functions



Recommended accessories

Other models and accessories → www.sick.com/SureSense

	Brief description	Type	Part no.
Mounting brackets and plates			
	Universal mounting bracket for reflectors, steel, zinc coated	BEF-WN-REFX	2064574
Reflectors			
	Rectangular, screw connection, 51 mm x 61 mm, PMMA/ABS, Screw-on, 2 hole mounting	P250	5304812

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We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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