



AFM60B-S1LA000S11

AFS/AFM60 SSI

ABSOLUTE ENCODERS

SICK
Sensor Intelligence.



Illustration may differ



Ordering information

Type	Part no.
AFM60B-S1LA000S11	1080817

Other models and accessories → www.sick.com/AFS_AFM60_SSI

Detailed technical data

Features

Special device	✓
Specialty	Male connector M23, 12-pin Radial with customer specific PIN-allocation
Standard reference device	AFM60B-S1LA008192, 1060452

Performance

Max. resolution (number of steps per revolution x number of revolutions)	13 bit x 12 bit (8,192 x 4,096)
Error limits G	0.05° ¹⁾
Repeatability standard deviation σ_r	0.002° ²⁾

¹⁾ In accordance with DIN ISO 1319-1, position of the upper and lower error limit depends on the installation situation, specified value refers to a symmetrical position, i.e. deviation in upper and lower direction is the same.

²⁾ In accordance with DIN ISO 55350-13; 68.3% of the measured values are inside the specified area.

Interfaces

Communication interface	SSI
Communication Interface detail	SSI + incremental HTL
Initialization time	50 ms ¹⁾
Position forming time	< 1 µs
SSI	
Code type	Gray
Code sequence parameter adjustable	CW/CCW (V/R) parameter adjustable
Clock frequency	≤ 2 MHz ²⁾
Set (electronic adjustment)	H-active (L = 0 - 3 V, H = 4,0 - U _s V)
CW/CCW (counting sequence when turning)	L-active (L = 0 - 1,5 V, H = 2,0 - U _s V)

¹⁾ Valid positional data can be read once this time has elapsed.

²⁾ Minimum, LOW level (Clock +): 250 ns.

Incremental	Output frequency	≤ 600 kHz
	Load current	≤ 30 mA
Sin/Cos	Load resistance	≥ 120 Ω

¹⁾ Valid positional data can be read once this time has elapsed.

²⁾ Minimum, LOW level (Clock +): 250 ns.

Electrical data

Connection type	Male connector, M23, 12-pin, radial
Supply voltage	4.5 ... 32 V DC
Power consumption	≤ 0.7 W (without load)
Reverse polarity protection	✓
MTTFd: mean time to dangerous failure	250 years (EN ISO 13849-1) ¹⁾

¹⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

Mechanical data

Mechanical design	Solid shaft, Servo flange
Shaft diameter	6 mm
Wavelength	10 mm
Weight	0.3 kg
Start up torque	< 0.5 Ncm ¹⁾ ¹⁾
Operating torque	< 0.3 Ncm ¹⁾ ¹⁾
Permissible Load capacity of shaft	80 N / radial 40 N / axial
Moment of inertia of the rotor	6.2 gcm ²
Bearing lifetime	3.0 x 10 ⁹ revolutions
Angular acceleration	+ 500,000 rad/s ²

¹⁾ At 20 °C.

Ambient data

EMC	According to EN 61000-6-2 and EN 61000-6-3 ¹⁾
Enclosure rating	IP65, shaft side (according to IEC 60529) IP67, housing side (according to IEC 60529) ²⁾
Permissible relative humidity	90 % (condensation of the optical scanning not permitted)
Operating temperature range	-40 °C ... +100 °C ³⁾
Storage temperature range	-40 °C ... +100 °C, without package
Resistance to shocks	70 g, 6 ms (according to EN 60068-2-27)
Resistance to vibration	30 g, 10 Hz ... 2,000 Hz (according to EN 60068-2-6)

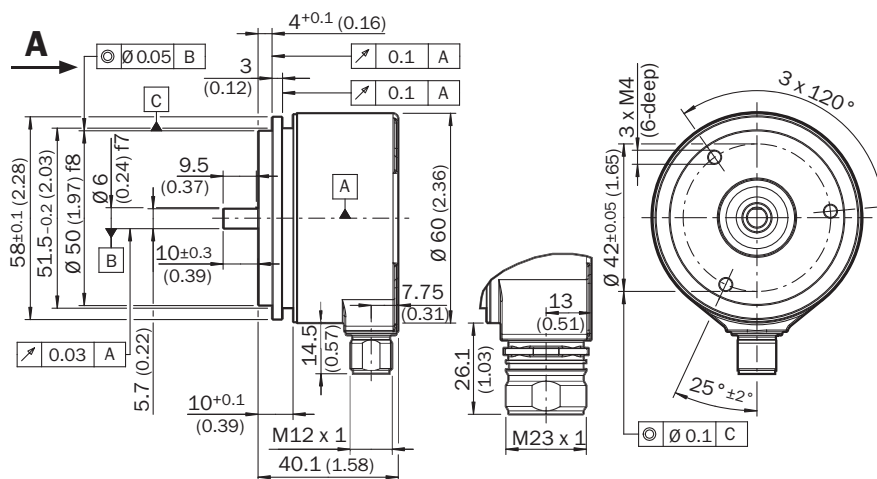
¹⁾ EMC according to the standards quoted is achieved if shielded cables are used.

²⁾ For devices with male connector: With mating connector mounted.

³⁾ Stationary position of the cable.

ECI@ss 5.0	27270502
ECI@ss 5.1.4	27270502
ECI@ss 6.0	27270590
ECI@ss 6.2	27270590
ECI@ss 7.0	27270502
ECI@ss 8.0	27270502
ECI@ss 8.1	27270502
ECI@ss 9.0	27270502
ECI@ss 10.0	27270502
ECI@ss 11.0	27270502
ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
UNSPSC 16.0901	41112113

Servo flange, radial male connector M12 and M23



General tolerances according to DIN ISO 2768-mk

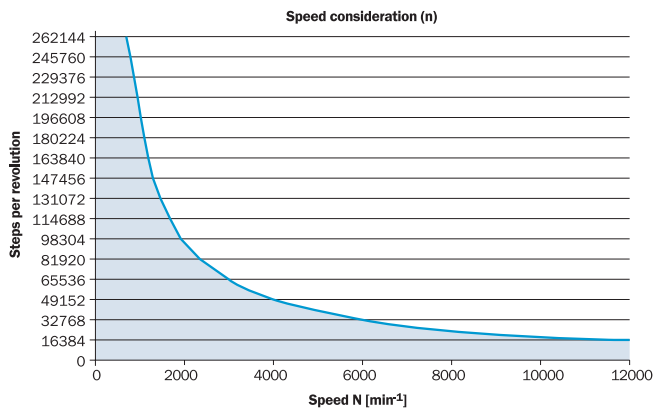
PIN assignment

PIN	Signal	Explanation
1	GND	Earth connection
2	+U _s	Supply voltage (potential free to housing)
3	Clock +	Interface signals
4	Clock -	Interface signals
5	Data +	Interface signals
6	Data -	Interface signals
7	Preset	Electronic adjustment
8	CW/CCW	Counting sequence when turning
9	A	Signal line
10	A ₋	Signal line
11	B	Signal line
12	B ₋	Signal line
	Screen	Shield connected to housing on side of encoder. Connected to ground on side of control.



View of the connector M23

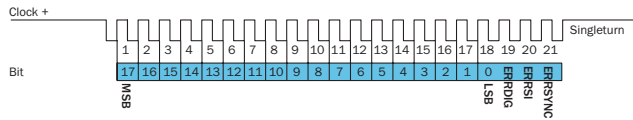
Maximum revolution range



The maximum speed is also dependent on the shaft type.

Diagrams

SSI data format singleturn



Bit 1–18: Position Bits

- LSB: Least significant Bit
- MSB: Most significant Bit

Bit 19–21: Error Bits

- ERRDIG: Failure message about speed. If this failure occurs during the position building procedure it will be indicated by the ERRDIG-Bit.
- ERRSI: Light source monitoring failure.
- ERRSYNC: Contamination of the disc or scanning system. During the determination of the position, an error has occurred since the last SSI transmission. The error bit will be deleted during the next data transmission.

The evaluation of the error bits has to be realized in the PLC.

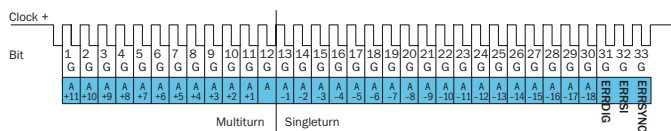
The provided error bits don't have to be used by the PLC compulsorily.

Example

If the resolution of the absolute encoder is set on 13 bits, 16 bits are provided by the encoder: 13 data bits and 3 error bits. If the PLC is not able to evaluate the error bits, the PLC has to be set on a resolution of 13 bits. Then the error bits have to be masked out by the PLC.

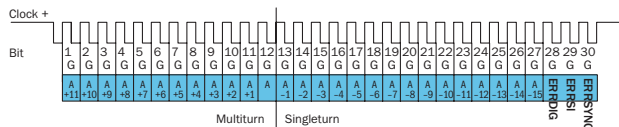
SSI data format multiturn

30 Bits



Bit 1–12: Position Bits multiturn
Bit 13–30: Position Bits singleturn
Bit 31–33: Error Bits

27 Bits



Bit 1–12: Position Bits multiturn
Bit 13–27: Position Bits singleturn
Bit 28–30: Error Bits

Error Bits

- ERRDIG: Failure message about speed. If this failure occurs during the position building procedure it will be indicated by the ERRDIG-Bit.
- ERRSI: Light source monitoring failure.
- ERRSYNC: Contamination of the disc or scanning system. During the determination of the position, an error has occurred since the last SSI transmission. The error bit will be deleted during the next data transmission.

The evaluation of the error bits has to be realized in the PLC.

The provided error bits don't have to be used by the PLC compulsorily. The multiturn resolution is fixed on 12 bits.

Example

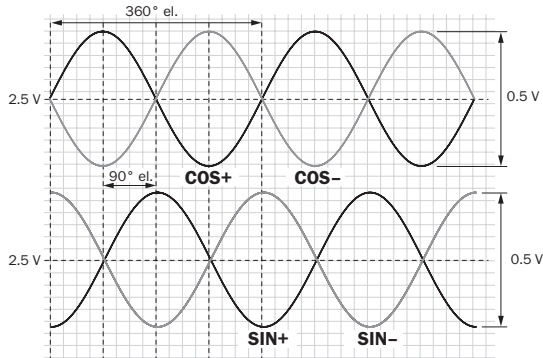
If the resolution of the absolute encoder is set on 27 bits, 30 bits are provided by the encoder: 27 data bits and 3 error bits. If the PLC is not able to evaluate the error bits, the PLC has to be set on a resolution of 27 bits. Then the error bits have to be masked out by the PLC.

Electrical interfaces sine $0.5 V_{pp}$

Power supply	Output
4.5 ... 5.5 V	Sine $0.5 V_{pp}$

Signal before differential generation at load 120Ω at $U_s = 5 V$

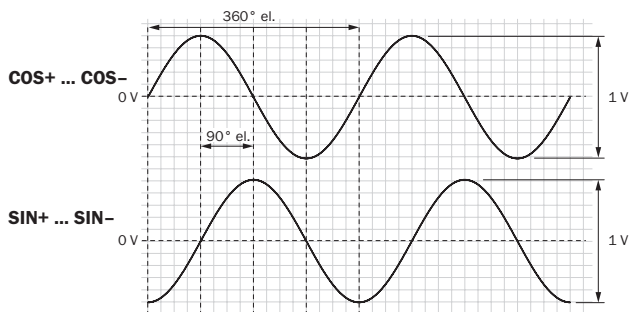
Signal diagram for clockwise rotation of the shaft looking in direction "A" (shaft)



Interface signals Sin , $\overline{\text{Sin}}$, Cos , $\overline{\text{Cos}}$	Signal before differential generation at load 120Ω	Signal offset
Analog differential	$0.5 V_{pp} \pm 20 \%$	$2.5 V \pm 10 \%$

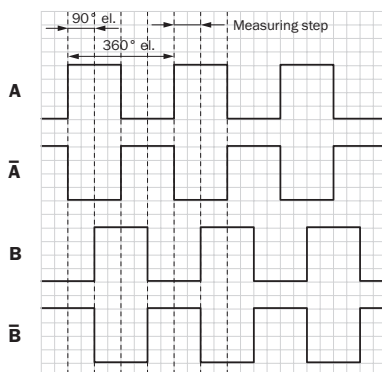
Signal after differential generation at load 120Ω at $U_s = 5 V$

Signal diagram for clockwise rotation of the shaft looking in direction "A" (shaft)



Electrical interfaces HTL/TTL

Incremental pulse diagram for clockwise rotation of the shaft looking in direction "A", see dimensional drawing



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