

AFM60B-BZPC000S13

AFS/AFM60 SSI

ABSOLUTE ENCODERS

SICK
Sensor Intelligence.



Illustration may differ



Ordering information

Type	Part no.
AFM60B-BZPC000S13	1082349

Other models and accessories → www.sick.com/AFS_AFM60_SSI

Detailed technical data

Features

Special device	✓
Specialty	Customized blind hollow shaft Shaft diameter 6 mm
Standard reference device	AFM60B-BAPC032768
Additional information	All screw connections must be secured against loosening with liquid screw adhesive (LOCTITE 243, for example). Tighten the Torx T20 screw (4); tightening torque: $3,5 \pm 0,1$ Nm. A feather key, included in scope of delivery, is not required for mounting.

Performance

Max. resolution (number of steps per revolution x number of revolutions)	15 bit x 12 bit (32,768 x 4,096)
Error limits G	0.05° ¹⁾
Repeatability standard deviation σ_r	0.002° ²⁾

¹⁾ In accordance with DIN ISO 1319-1, position of the upper and lower error limit depends on the installation situation, specified value refers to a symmetrical position, i.e. deviation in upper and lower direction is the same.

²⁾ In accordance with DIN ISO 55350-13; 68.3% of the measured values are inside the specified area.

Interfaces

Communication interface	SSI
Initialization time	50 ms ¹⁾
Position forming time	< 1 μ s
SSI	
Code type	Gray
Code sequence parameter adjustable	CW/CCW (V/R) parameter adjustable
Clock frequency	≤ 2 MHz ²⁾
Set (electronic adjustment)	H-active (L = 0 - 3 V, H = 4,0 - U_s V)
CW/CCW (counting sequence when turning)	L-active (L = 0 - 1,5 V, H = 2,0 - U_s V)
Sin/Cos	
Load resistance	$\geq 120 \Omega$

¹⁾ Valid positional data can be read once this time has elapsed.

²⁾ Minimum, LOW level (Clock +): 250 ns.

Electrical data

Connection type	Male connector, M12, 8-pin, radial
Supply voltage	4.5 ... 32 V DC
Power consumption	≤ 0.7 W (without load)
Reverse polarity protection	✓
MTTFd: mean time to dangerous failure	250 years (EN ISO 13849-1) ¹⁾

¹⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

Mechanical data

Mechanical design	Blind hollow shaft
Shaft diameter	6 mm
Weight	0.2 kg ¹⁾
Start up torque	< 0.8 Ncm ^{2) 2)}
Operating torque	< 0.6 Ncm ^{2) 2)}
Permissible movement static	± 0.5 mm (axial) ± 0.3 mm (radial)
Permissible movement dynamic	± 0.2 mm (axial) ± 0.1 mm (radial)
Moment of inertia of the rotor	40 gcm ²
Bearing lifetime	3.0 x 10 ⁹ revolutions
Angular acceleration	+ 500,000 rad/s ²

¹⁾ Relates to devices with male connector.

²⁾ At 20 °C.

Ambient data

EMC	According to EN 61000-6-2 and EN 61000-6-3 ¹⁾
Enclosure rating	IP65, shaft side (according to IEC 60529) IP67, housing side (according to IEC 60529) ²⁾
Permissible relative humidity	90 % (condensation of the optical scanning not permitted)
Operating temperature range	-40 °C ... +100 °C ³⁾
Storage temperature range	-40 °C ... +100 °C, without package
Resistance to shocks	70 g, 6 ms (according to EN 60068-2-27)
Resistance to vibration	30 g, 10 Hz ... 2,000 Hz (according to EN 60068-2-6)

¹⁾ EMC according to the standards quoted is achieved if shielded cables are used.

²⁾ For devices with male connector: With mating connector mounted.

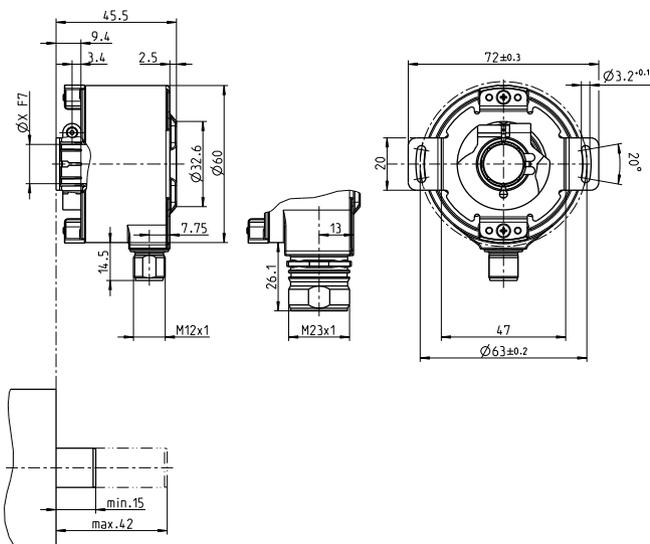
³⁾ Stationary position of the cable.

Classifications

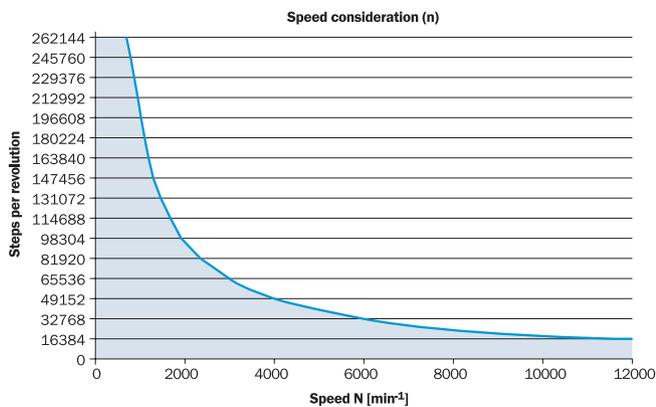
ECl@ss 5.0	27270502
ECl@ss 5.1.4	27270502
ECl@ss 6.0	27270590
ECl@ss 6.2	27270590
ECl@ss 7.0	27270502

ECl@ss 8.0	27270502
ECl@ss 8.1	27270502
ECl@ss 9.0	27270502
ECl@ss 10.0	27270502
ECl@ss 11.0	27270502
ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
UNSPSC 16.0901	41112113

Dimensional drawing (Dimensions in mm (inch))



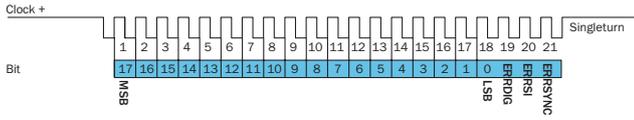
Maximum revolution range



The maximum speed is also dependent on the shaft type.

Diagrams

SSI data format singleturn



Bit 1–18: Position Bits

- LSB: Least significant Bit
- MSB: Most significant Bit

Bit 19–21: Error Bits

- ERRDIG: Failure message about speed. If this failure occurs during the position building procedure it will be indicated by the ERRDIG-Bit.
- ERRSI: Light source monitoring failure.
- ERRSYNC: Contamination of the disc or scanning system. During the determination of the position, an error has occurred since the last SSI transmission. The error bit will be deleted during the next data transmission.

The evaluation of the error bits has to be realized in the PLC.

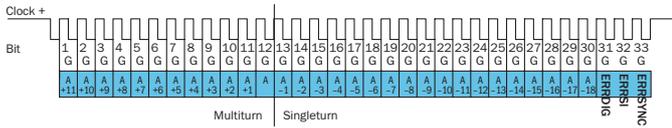
The provided error bits don't have to be used by the PLC compulsorily.

Example

If the resolution of the absolute encoder is set on 13 bits, 16 bits are provided by the encoder: 13 data bits and 3 error bits. If the PLC is not able to evaluate the error bits, the PLC has to be set on a resolution of 13 bits. Then the error bits have to be masked out by the PLC.

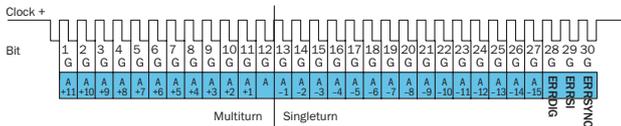
SSI data format multiturn

30 Bits



- Bit 1–12: Position Bits multiturn
- Bit 13–30: Position Bits singleturn
- Bit 31–33: Error Bits

27 Bits



- Bit 1–12: Position Bits multiturn
- Bit 13–27: Position Bits singleturn
- Bit 28–30: Error Bits

Error Bits

- ERRDIG: Failure message about speed. If this failure occurs during the position building procedure it will be indicated by the ERRDIG-Bit.
- ERRSI: Light source monitoring failure.
- ERRSYNC: Contamination of the disc or scanning system. During the determination of the position, an error has occurred since the last SSI transmission. The error bit will be deleted during the next data transmission.

The evaluation of the error bits has to be realized in the PLC.

The provided error bits don't have to be used by the PLC compulsorily. The multiturn resolution is fixed on 12 bits.

Example

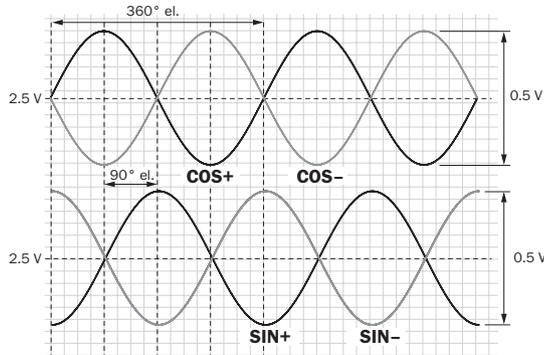
If the resolution of the absolute encoder is set on 27 bits, 30 bits are provided by the encoder: 27 data bits and 3 error bits. If the PLC is not able to evaluate the error bits, the PLC has to be set on a resolution of 27 bits. Then the error bits have to be masked out by the PLC.

Electrical interfaces sine $0.5 V_{pp}$

Power supply	Output
4.5 ... 5.5 V	Sine $0.5 V_{pp}$

Signal **before** differential generation at load 120Ω at $U_s = 5 V$

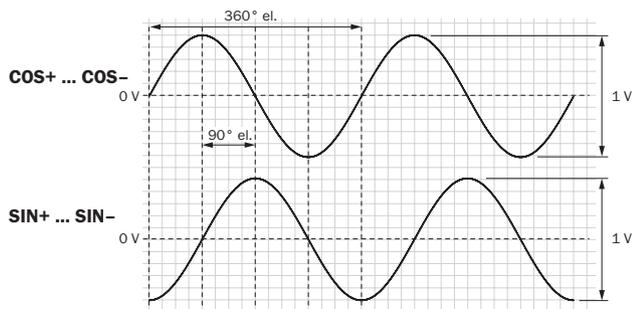
Signal diagram for clockwise rotation of the shaft looking in direction "A" (shaft)



Interface signals Sin , $\overline{\text{Sin}}$, Cos , $\overline{\text{Cos}}$	Signal before differential generation at load 120Ω	Signal offset
Analog differential	$0.5 V_{pp} \pm 20 \%$	$2.5 V \pm 10 \%$

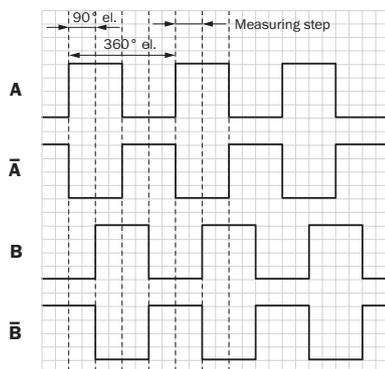
Signal **after** differential generation at load 120Ω at $U_s = 5 V$

Signal diagram for clockwise rotation of the shaft looking in direction "A" (shaft)



Electrical interfaces HTL/TTL

Incremental pulse diagram for clockwise rotation of the shaft looking in direction "A", see dimensional drawing



SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

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