

PRF13-C1KM0520

HighLine

WIRE DRAW ENCODERS

SICK
Sensor Intelligence.

Illustration may differ

Ordering information

Type	Part no.
PRF13-C1KM0520	1084425

Included in delivery: MRA-F130-105D2 (1), DFS60B-S1CK01670 (1)

Product is supplied fully assembled. See individual components for further technical data

Other models and accessories → www.sick.com/HighLine

Detailed technical data

Performance

PRF

Measurement range	0 m ... 5 m
Encoder	Incremental encoders
Resolution (wire draw + encoder)	0.2 mm ^{1) 2)}
Repeatability	≤ 1 mm ³⁾
Linearity	≤ ± 2 mm ³⁾
Hysteresis	≤ 2 mm ³⁾

¹⁾ The values shown have been rounded.²⁾ Example calculation based on the PRF08 with HTL Push Pull: 200 mm (wire draw length per revolution - see Mechanical data): 2,000 (pulses per revolution) = 0.1 mm (resolution of wire draw + encoder combination).³⁾ Value applies to wire draw mechanism.

Interfaces

PRF

Communication interface	Incremental / TTL / RS-422
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Electrical data

PRF

Connection type	Cable, 8-wire, universal, 1.5 m
Supply voltage	10 V ... 32 V
Power consumption	≤ 0.5 W (without load)
MTTFd: mean time to dangerous failure	300 years (EN ISO 13849-1) ¹⁾

¹⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

Mechanical data

PRF

Weight	3.1 kg
Measuring wire material	Highly flexible stranded steel 1,4401 stainless steel V4A
Weight (measuring wire)	7.1 g/m
Housing material, wire draw mechanism	Aluminum (anodised), plastic
Spring return force	15 N ... 20 N ¹⁾
Length of wire pulled out per revolution	334.1 mm
Life of wire draw mechanism	Typ. 1,000,000 cycles ^{2) 3)}
Actual wire draw length	5.2 m
Wire acceleration	70 m/s ²
Operating speed	8 m/s
Mounted encoder	DFS60, DFS60B-S1CK01670, 1084354
Mounted mechanic	MRA-F130-105D2, 6028626

¹⁾ These values were measured at an ambient temperature of 25 °C. There may be variations at other temperatures.

²⁾ Average values, which depend on the application.

³⁾ The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

Ambient data

PRF

EMC	According to EN 61000-6-2 and EN 61000-6-3
Enclosure rating	IP64
Operating temperature range	-30 °C ... +70 °C

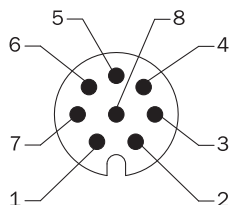
Classifications

ECI@ss 5.0	27270590
ECI@ss 5.1.4	27270590
ECI@ss 6.0	27270590
ECI@ss 6.2	27270590
ECI@ss 7.0	27270590
ECI@ss 8.0	27270590
ECI@ss 8.1	27270590
ECI@ss 9.0	27270590
ECI@ss 10.0	27270613
ECI@ss 11.0	27270503
ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
UNSPSC 16.0901	41112113

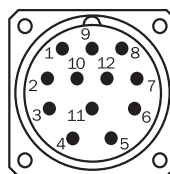
PIN assignment

Cable, 8-wire

View of M12 male device connector on encoder



View of M23 male device connector on encoder



PIN, 8-pin, M12 male connector	PIN, 12-pin, M23 male connector	Color of the wires for encoders with cable outlet	TTL/HTL signal	Sin/cos 1.0 V _{ss}	Explanation
1	6	Brown	$\bar{A}$	COS-	Signal wire
2	5	White	A	COS+	Signal wire
3	1	Black	$\bar{B}$	SIN-	Signal wire
4	8	Pink	B	SIN+	Signal wire
5	4	Yellow	$\bar{Z}$	$\bar{Z}$	Signal wire
6	3	Violet	Z	Z	Signal wire
7	10	Blue	GND	GND	Ground connection of the encoder
8	12	Red	+U _s	+U _s	Supply voltage (volt-free to housing)
-	9	-	n.c.	n.c.	Not assigned
-	2	-	n.c.	n.c.	Not assigned
-	11	-	n.c.	n.c.	Not assigned
-	7 ¹⁾	-	O-SET ¹⁾	n.c.	Set zero pulse ¹⁾
Screen	Screen	Screen	Screen	Screen	Screen connected to housing on encoder side. Connected to ground on control side.

¹⁾ For electrical interfaces only: M, U, V, W with O-SET function on PIN 7 on M23 male connector. The O-SET input is used to set the zero pulse on the current shaft position. If the O-SET input is connected to U_s for longer than 250 ms after it had previously been unassigned for at least 1,000 ms or had been connected to the GND, the current position of the shaft is assigned to the zero pulse signal "Z".

Recommended accessories

Other models and accessories → www.sick.com/HighLine

	Brief description	Type	Part no.
Other mounting accessories			
	Joint ball for later insertion in wire end ring with 20 mm diameter. The use of this joint ball enables movement in multiple levels of freedom.	Joint protection for wire rope BTF/PRF/MRA	5318683
	Compressed air attachment for MRA-F080... and MRA-F130... HighLine wire draw mechanism	MRA-F-P	6073769
	Additional brush attachment for wire draw mechanism MRA-F130 (5 m, 10 m, 20 m and 30 m from HighLine series)	MRA-F130-B	6038562

	Brief description	Type	Part no.
	Wire draw deflection pulley for wire draw mechanism MRA-F130 (5m, 10m, 20m and 30m from HighLine series)	MRA-F130-R	6028631
Programming and configuration tools			
	USB programming unit, for programmable SICK encoders AFS60, AFM60, DFS60, VFS60, DFV60 and wire draw encoders with programmable encoders	PGT-08-S	1036616
	Programming unit display for programmable SICK DFS60, DFV60, AFS/AFM60, AHS/AHM36 encoders, and wire draw encoder with DFS60, AFS/AFM60 and AHS/AHM36. Compact dimensions, low weight, and intuitive operation.	PGT-10-Pro	1072254
Wire draw mechanism			
	HighLine wire draw mechanism for servo flange with 6 mm shaft, measuring range 0 m ... 5 m	MRA-F130-105D2	6028626
Plug connectors and cables			
	Head A: female connector, JST, 8-pin, straight Head B: Flying leads Cable: Incremental, SSI, PUR, halogen-free, shielded, 5 m	DOL-0J08-G05MAA3	2046876
	Head A: female connector, JST, 8-pin, straight Head B: Flying leads Cable: Incremental, SSI, PUR, halogen-free, shielded, 0.5 m	DOL-0J08-G0M5AA3	2046873
	Head A: female connector, JST, 8-pin, straight Head B: Flying leads Cable: Incremental, SSI, PUR, halogen-free, shielded, 10 m	DOL-0J08-G10MAA3	2046877
	Head A: female connector, JST, 8-pin, straight Head B: Flying leads Cable: SSI, Incremental, PUR, halogen-free, shielded, 1.5 m	DOL-0J08-G1M5AA6	2048590
	Head A: female connector, JST, 8-pin, straight Head B: Flying leads Cable: SSI, Incremental, PUR, halogen-free, shielded, 3 m	DOL-0J08-G3M0AA6	2048591
	Head A: female connector, JST, 8-pin, straight Head B: male connector, M23, 12-pin, straight Cable: Incremental, PUR, halogen-free, shielded, 1 m	STL-2312-G01MAA3	2061622
	Head A: female connector, JST, 8-pin, straight Head B: male connector, M23, 12-pin, straight Cable: Incremental, PUR, halogen-free, shielded, 2 m	STL-2312-G02MAA3	2061504
	Head A: female connector, JST, 8-pin, straight Head B: male connector, M23, 12-pin, straight Cable: Incremental, PUR, halogen-free, shielded, 0.35 m	STL-2312-GM35AA3	2061621
	Head A: male connector, M12, 8-pin, straight, A-coded Head B: - Cable: Incremental, shielded	STE-1208-GA01	6044892
	Head A: male connector, M23, 12-pin, straight Head B: - Cable: HIPERFACE®, SSI, Incremental, shielded	STE-2312-G01	2077273
		STE-2312-GX	6028548

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We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

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For us, that is “Sensor Intelligence.”

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