



GRTE18S-P2412V

GR18 Inox

CYLINDRICAL PHOTOELECTRIC SENSORS

SICK
Sensor Intelligence.



Ordering information

Type	Part no.
GRTE18S-P2412V	1085676

Other models and accessories → www.sick.com/GR18_Inox

Illustration may differ



Detailed technical data

Features

Sensor/ detection principle	Photoelectric proximity sensor, Energetic
Dimensions (W x H x D)	18 mm x 18 mm x 55.9 mm
Housing design (light emission)	Cylindrical
Housing length	55.9 mm
Thread length	31.7 mm
Thread diameter (housing)	M18 x 1
Optical axis	Axial
Sensing range max.	3 mm ... 115 mm ¹⁾
Sensing range	5 mm ... 100 mm ¹⁾
Type of light	Visible red light
Light source	PinPoint LED ²⁾
Light spot size (distance)	Ø 8 mm (100 mm)
Wave length	650 nm
Adjustment	Potentiometer, 270°
Special applications	Hygienic and washdown zones

¹⁾ Object with 90 % reflectance (referred to standard white, DIN 5033).

²⁾ Average service life: 100,000 h at T_U = +25 °C.

Mechanics/electronics

Supply voltage	10 V DC ... 30 V DC ¹⁾
Ripple	$\pm 5 V_{pp}$ ²⁾
Current consumption	30 mA
Switching output	PNP
Output function	Complementary
Switching mode	Light/dark switching ³⁾
Signal voltage PNP HIGH/LOW	$V_S - (\leq 3 V) / \text{approx. } 0 V$
Output current $I_{max.}$	100 mA ⁴⁾
Response time	$< 1,000 \mu s$ ⁵⁾
Switching frequency	500 Hz ⁶⁾
Connection type	Male connector M12, 4-pin
Circuit protection	A ⁷⁾ B ⁸⁾ D ⁹⁾
Protection class	III
Weight	45 g
Housing material	Stainless steel, Stainless steel V4A (1.4404, 316L)
Optics material	Plastic, PMMA
Tightening torque, max.	90 Nm
Enclosure rating	IP67 IP68 ¹⁰⁾ IP69K ¹¹⁾
Items supplied	Fastening nuts (2 x)
EMC	EN 60947-5-2
Ambient operating temperature	$-25 ^\circ C \dots +55 ^\circ C$ ¹²⁾
Ambient storage temperature	$-30 ^\circ C \dots +75 ^\circ C$
UL File No.	NRKH.E348498 & NRKH7.E348498

¹⁾ Limit values. Operated in short-circuit protected network: max. 8 A.

²⁾ May not exceed or fall below U_V tolerances.

³⁾ Q = light switching; $\bar{Q}$ = dark switching.

⁴⁾ At $U_V > 24 V$ or ambient temperature $> 49 ^\circ C$, $I_A \text{ max.} = 50 \text{ mA}$.

⁵⁾ Signal transit time with resistive load.

⁶⁾ With light/dark ratio 1:1.

⁷⁾ A = V_S connections reverse-polarity protected.

⁸⁾ B = inputs and output reverse-polarity protected.

⁹⁾ D = outputs overcurrent and short-circuit protected.

¹⁰⁾ According to EN 60529 (10 m water depth / 24 h).

¹¹⁾ According to ISO 20653:2013-03.

¹²⁾ At $U_V \leq 24V$ and $I_A < 50mA$.

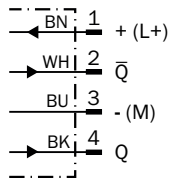
Classifications

ECI@ss 5.0	27270903
ECI@ss 5.1.4	27270903
ECI@ss 6.0	27270903

ECI@ss 6.2	27270903
ECI@ss 7.0	27270903
ECI@ss 8.0	27270903
ECI@ss 8.1	27270903
ECI@ss 9.0	27270903
ECI@ss 10.0	27270904
ECI@ss 11.0	27270904
ETIM 5.0	EC001821
ETIM 6.0	EC001821
ETIM 7.0	EC002719
UNSPSC 16.0901	39121528

Connection diagram

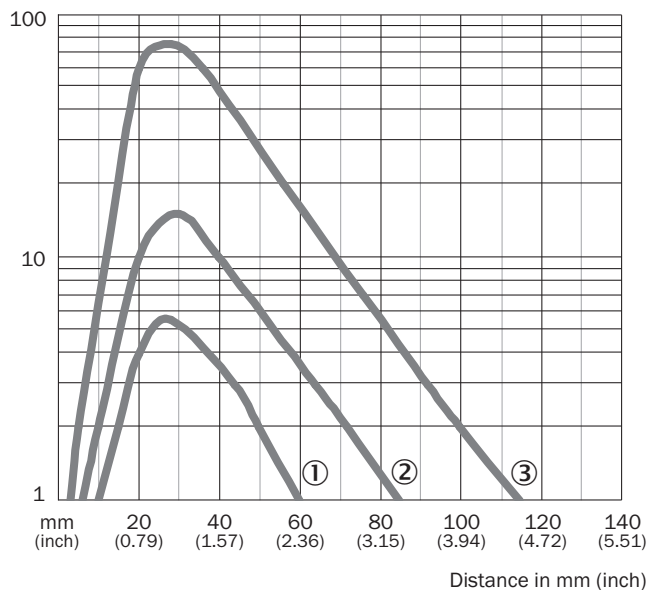
Cd-084



Characteristic curve

GRTE18S, 100 mm

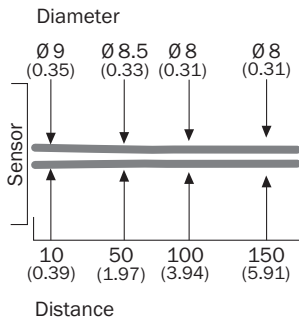
Operating reserve



- ① Sensing range on black, 6% remission
- ② Sensing range on gray, 20 % remission
- ③ Sensing range on white, 90% remission

Light spot size

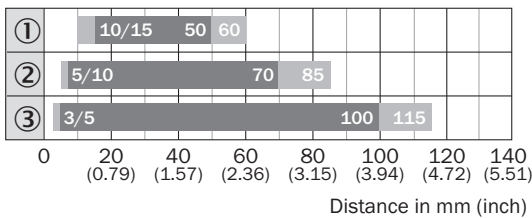
GRTE18S, 100 mm



Dimensions in mm (inch)

Sensing range diagram

GRTE18S, 100 mm

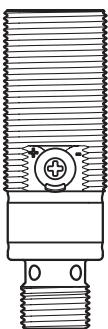
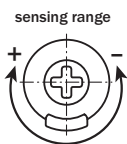


■ Sensing range ■ Sensing range max.

- ① Sensing range on black, 6% remission
- ② Sensing range on gray, 20 % remission
- ③ Sensing range on white, 90% remission

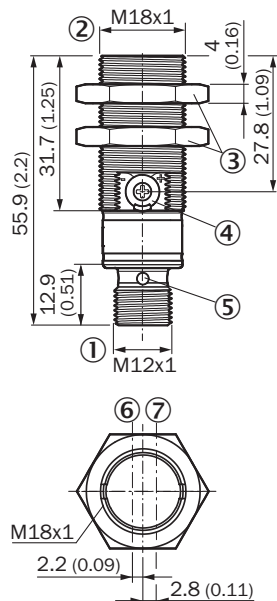
Adjustments

GRTB18(S) Inox, GRTE18(S) Inox, Sensing range setting: Potentiometer, 270°



Dimensional drawing (Dimensions in mm (inch))

GR18S Inox, connector, straight



- ① Connection
- ② Threaded mounting hole M18 x 1
- ③ Fastening nuts (2 x); width across 24, stainless steel
- ④ Potentiometer, 270°
- ⑤ LED indicator (4 x)
- ⑥ Optical axis, receiver
- ⑦ Optical axis, sender

Recommended accessories

Other models and accessories → www.sick.com/GR18_Inox

	Brief description	Type	Part no.
Mounting brackets and plates			
	Mounting bracket for M18 sensors, stainless steel, without mounting hardware	BEF-WN-M18N	5320947
Plug connectors and cables			
	Head A: female connector, M12, 4-pin, straight Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 5 m This product is generally resistant to chemical cleaning agents (see ECOLAB). Please do not use cleaning agents of any other Kind., Not resistant against lactic acid & hydrogen peroxide (H2O2)	DOL-1204-G05MNI	6052615

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For us, that is “Sensor Intelligence.”

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