



# HL18L-B2E5AB

SureSense

HYBRID PHOTOELECTRIC SENSORS

**SICK**  
Sensor Intelligence.



Illustration may differ



### Ordering information

| Type         | Part no. |
|--------------|----------|
| HL18L-B2E5AB | 1086094  |

Other models and accessories → [www.sick.com/SureSense](http://www.sick.com/SureSense)

### Detailed technical data

#### Features

|                                        |                                                  |
|----------------------------------------|--------------------------------------------------|
| <b>Device version</b>                  | Standard                                         |
| <b>Sensor/ detection principle</b>     | Photoelectric retro-reflective sensor, Dual lens |
| <b>Dimensions (W x H x D)</b>          | 16.2 mm x 45.5 mm x 31.8 mm                      |
| <b>Housing design (light emission)</b> | Hybrid                                           |
| <b>Thread diameter (housing)</b>       | M18                                              |
| <b>Mounting system type</b>            | M18, nose / side (24.1 ... 25.4 mm)              |
| <b>Housing color</b>                   | Blue                                             |
| <b>Sensing range max.</b>              | 0.1 m ... 12 m <sup>1)</sup>                     |
| <b>Sensing range</b>                   | 0.1 m ... 10 m <sup>1)</sup>                     |
| <b>Type of light</b>                   | Visible red light                                |
| <b>Light source</b>                    | Laser <sup>2) 3)</sup>                           |
| <b>Light spot size (distance)</b>      | 2 mm (2 m)                                       |
| <b>Wave length</b>                     | 655 nm                                           |
| <b>Laser class</b>                     | I                                                |
| <b>Adjustment</b>                      |                                                  |
| Potentiometer, right                   | Sensitivity                                      |
| Potentiometer, left                    | None                                             |
| <b>Special applications</b>            | Detecting small objects                          |
| <b>Special features</b>                | -                                                |

<sup>1)</sup> Reflector PL80A.

<sup>2)</sup> Average service life: 50,000 h at T<sub>U</sub> = +25 °C.

<sup>3)</sup> CLASS 1 LASER PRODUCT EN60825-1:2014, IEC60825-1:2014, Maximum pulse power < 2,5 mW, Pulse length: 4 µs, Wavelength: 650 ... 670 nm, Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to Laser Notice No. 50, dated June 24, 2007.

## Mechanics/electronics

|                                        |                                                                                                                                                                                              |
|----------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Supply voltage</b>                  | 10 V DC ... 30 V DC                                                                                                                                                                          |
| <b>Ripple</b>                          | < 5 V <sub>pp</sub> <sup>1)</sup>                                                                                                                                                            |
| <b>Current consumption</b>             | 20 mA <sup>2)</sup>                                                                                                                                                                          |
| <b>Switching output</b>                | PNP                                                                                                                                                                                          |
| <b>Switching mode</b>                  | Light switching                                                                                                                                                                              |
| <b>Switching output detail</b>         |                                                                                                                                                                                              |
| Switching output Q1                    | PNP, Light switching                                                                                                                                                                         |
| Switching output Q2                    | Not connected                                                                                                                                                                                |
| <b>Output current I<sub>max.</sub></b> | ≤ 100 mA                                                                                                                                                                                     |
| <b>Response time</b>                   | ≤ 0.5 ms <sup>3)</sup>                                                                                                                                                                       |
| <b>Switching frequency</b>             | 1,000 Hz <sup>4)</sup>                                                                                                                                                                       |
| <b>Connection type</b>                 | Cable with connector M8, 3-pin, 1,000 mm                                                                                                                                                     |
| <b>Cable material</b>                  | PVC                                                                                                                                                                                          |
| <b>Conductor cross-section</b>         | 0.2 mm <sup>2</sup>                                                                                                                                                                          |
| <b>Circuit protection</b>              | A <sup>5)</sup><br>B <sup>6)</sup><br>D <sup>7)</sup>                                                                                                                                        |
| <b>Protection class</b>                | III                                                                                                                                                                                          |
| <b>Weight</b>                          | 18 g                                                                                                                                                                                         |
| <b>Polarisation filter</b>             | ✓                                                                                                                                                                                            |
| <b>Housing material</b>                | Plastic, VISTAL®                                                                                                                                                                             |
| <b>Optics material</b>                 | Plastic, PMMA                                                                                                                                                                                |
| <b>Enclosure rating</b>                | IP67<br>IP69K                                                                                                                                                                                |
| <b>Items supplied</b>                  | Mounting nut (1x), M18, plastic, black, flat                                                                                                                                                 |
| <b>EMC</b>                             | EN 60947-5-2 (The sensor complies with the Radio Safety Requirements (EMC) for the industrial sector (Radio Safety Class A). It may cause radio interference if used in a residential area.) |
| <b>Ambient operating temperature</b>   | -30 °C ... +55 °C <sup>8)</sup>                                                                                                                                                              |
| <b>Ambient storage temperature</b>     | -40 °C ... +70 °C                                                                                                                                                                            |
| <b>UL File No.</b>                     | E189383                                                                                                                                                                                      |

<sup>1)</sup> May not exceed or fall below U<sub>v</sub> tolerances.

<sup>2)</sup> Without signal strength light bar and load.

<sup>3)</sup> Signal transit time with resistive load.

<sup>4)</sup> With light/dark ratio 1:1.

<sup>5)</sup> A = V<sub>S</sub> connections reverse-polarity protected.

<sup>6)</sup> B = inputs and output reverse-polarity protected.

<sup>7)</sup> D = outputs overcurrent and short-circuit protected.

<sup>8)</sup> Below Ta = -10 °C, sensor must be turned on at Ta > -10 °C. Sensor cannot be turned on below Ta = -10 °C.

## Safety-related parameters

|                         |             |
|-------------------------|-------------|
| <b>MTTF<sub>D</sub></b> | 477.3 years |
| <b>DC<sub>avg</sub></b> | 0%          |

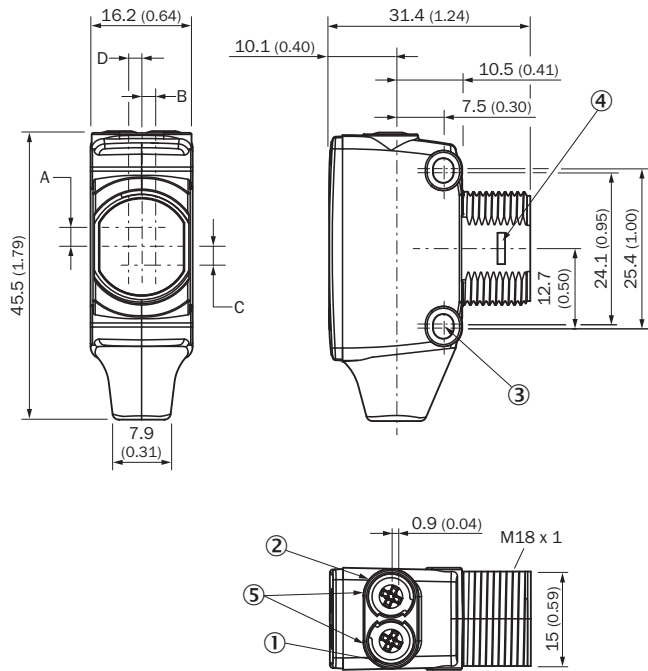
## Classifications

|                       |          |
|-----------------------|----------|
| <b>ECI@ss 5.0</b>     | 27270902 |
| <b>ECI@ss 5.1.4</b>   | 27270902 |
| <b>ECI@ss 6.0</b>     | 27270902 |
| <b>ECI@ss 6.2</b>     | 27270902 |
| <b>ECI@ss 7.0</b>     | 27270902 |
| <b>ECI@ss 8.0</b>     | 27270902 |
| <b>ECI@ss 8.1</b>     | 27270902 |
| <b>ECI@ss 9.0</b>     | 27270902 |
| <b>ECI@ss 10.0</b>    | 27270902 |
| <b>ECI@ss 11.0</b>    | 27270902 |
| <b>ETIM 5.0</b>       | EC002717 |
| <b>ETIM 6.0</b>       | EC002717 |
| <b>ETIM 7.0</b>       | EC002717 |
| <b>UNSPSC 16.0901</b> | 39121528 |

## Connection/PIN assignment

|                               |                                          |
|-------------------------------|------------------------------------------|
| <b>Connection type</b>        | Cable with connector M8, 3-pin, 1,000 mm |
| <b>Connection type Detail</b> |                                          |
| Cable material                | PVC                                      |
| Conductor cross-section       | 0.2 mm <sup>2</sup>                      |
| <b>PIN assignment</b>         |                                          |
| BN 1                          | + (L+)                                   |
| BU 3                          | - (M)                                    |
| BK 4                          | Q                                        |

## Dimensional drawing (Dimensions in mm (inch))



- ① LED indicator yellow: Status of received light beam
- ② LED indicator green: power on
- ③ M3 mounting hole
- ④ Snap Connection for flush ring (sold separately)
- ⑤ Potentiometer (if selected) or LED Indicators

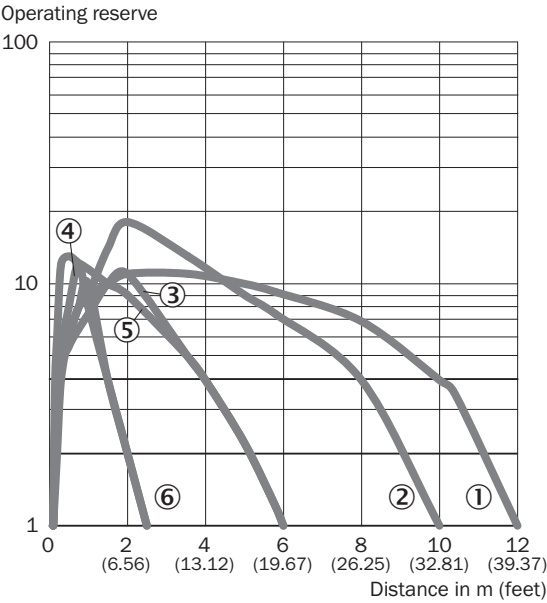
| Dimensions in mm (inch)                 | Receiver     |            | Sender     |            |
|-----------------------------------------|--------------|------------|------------|------------|
|                                         | A            | B          | C          | D          |
| <b>HTB18 / HTF18</b>                    | - 1.1 (0.04) | 1.1 (0.04) | 4.7 (0.19) | 0.6 (0.02) |
| <b>HTE18 / HL18 / HSE18</b>             | 2.5 (0.1)    | 0.0 (0.0)  | 4.0 (0.16) | 0.0 (0.0)  |
| <b>HTB18L / HTF18L / HL18L / HSE18L</b> | 2.5 (0.1)    | 0.0 (0.0)  | 3.5 (0.14) | 0.0 (0.0)  |

## Connection type

See table: Connection/PIN assignment

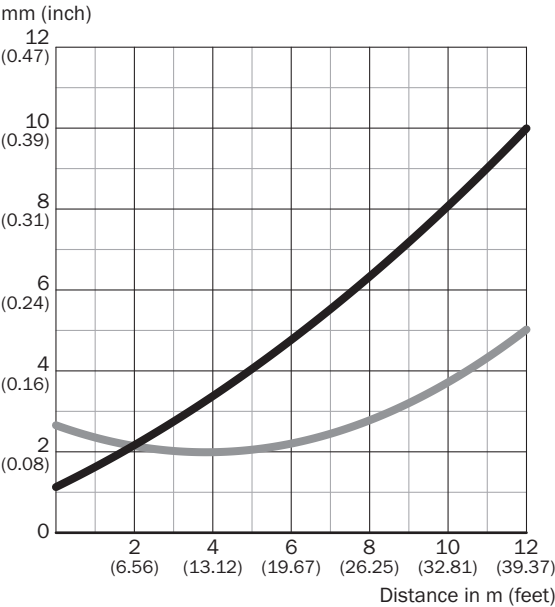


Characteristic curve



- ① Reflector PL80A
- ② Reflector P250F
- ③ PL10F reflector
- ④ Reflector PL23 FT
- ⑤ Reflective tape REF-AC1000
- ⑥ Reflective tape IREF6000 (REF-IRF-56)

Light spot size

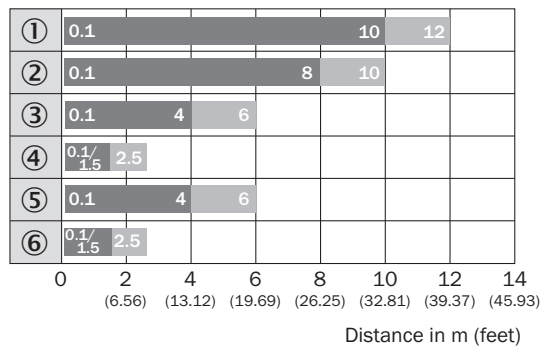


Dimensions in mm (inch)

| Sensing range                       | Vertical       | Horizontal     |
|-------------------------------------|----------------|----------------|
| <b>0.2 m</b><br><b>(0.57 feet)</b>  | 1.2<br>(0.05)  | 2.65<br>(0.10) |
| <b>0.75 m</b><br><b>(2.46 feet)</b> | 1.8<br>(0.07)  | 2.3<br>(0.09)  |
| <b>5 m</b><br><b>(16.40 feet)</b>   | 4.0<br>(0.16)  | 2.2<br>(0.09)  |
| <b>12 m</b><br><b>(39.37 feet)</b>  | 10.0<br>(0.39) | 5.0<br>(0.20)  |

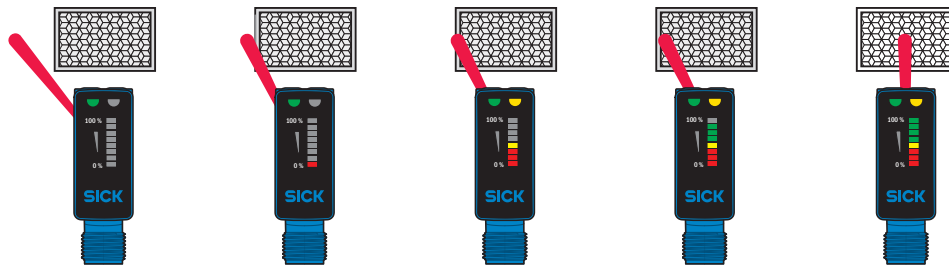
— Vertical  
— Horizontal

## Sensing range diagram



- Sensing range      ■ Sensing range max.
- ① Reflector PL80A
  - ② Reflector P250F
  - ③ PL10F reflector
  - ④ Reflector PL23 FT
  - ⑤ Reflective tape REF-AC1000
  - ⑥ Reflective tape IREF6000 (REF-IRF-56)

## Functions



## Recommended accessories

Other models and accessories → [www.sick.com/SureSense](http://www.sick.com/SureSense)

|                                                                                     | Brief description                                                                                                                    | Type               | Part no. |
|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------|--------------------|----------|
| Mounting brackets and plates                                                        |                                                                                                                                      |                    |          |
|  | Universal mounting bracket for reflectors, steel, zinc coated                                                                        | BEF-WN-REFX        | 2064574  |
| Reflectors                                                                          |                                                                                                                                      |                    |          |
|  | Fine triple reflector, screw connection, suitable for laser sensors, 52 mm x 62 mm, PM-MA/ABS, Screw-on, 2 hole mounting             | P250F              | 5308843  |
| Plug connectors and cables                                                          |                                                                                                                                      |                    |          |
|  | Head A: female connector, M8, 3-pin, straight, A-coded<br>Head B: Flying leads<br>Cable: Sensor/actuator cable, PVC, unshielded, 5 m | YF8U13-050VA1XLEAX | 2095884  |

|                                                                                   | Brief description                                                             | Type       | Part no. |
|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------|------------|----------|
|  | Head A: male connector, M8, 3-pin, straight<br>Head B: -<br>Cable: unshielded | STE-0803-G | 6037322  |



## SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

## WORLDWIDE PRESENCE:

Contacts and other locations –[www.sick.com](http://www.sick.com)