



BTF13-I1BM1599

HighLine

WIRE DRAW ENCODERS

SICK
Sensor Intelligence.



Illustration may differ



Ordering information

Type	Part no.
BTF13-I1BM1599	1105976

Included in delivery: AFM60A-S1B018x12 (1), MRA-F130-115D2 (1)

Product is supplied fully assembled. See individual components for further technical data

Other models and accessories → www.sick.com/HighLine

Detailed technical data

Performance

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Measurement range	0 m ... 15 m
Encoder	Absolute encoders
Resolution (wire draw + encoder)	0.001 mm ^{1) 2)}
Repeatability	≤ 1.5 mm ³⁾
Linearity	≤ ± 2 mm ³⁾
Hysteresis	≤ 5 mm ³⁾

¹⁾ The values shown have been rounded.

²⁾ Example calculation based on the BTF08 with PROFINET: 200 mm (wire draw length per revolution - see Mechanical data): 262,144 (number of steps per revolution) = 0.001 mm (resolution of wire draw + encoder combination).

³⁾ Value applies to wire draw mechanism.

Interfaces

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Communication interface	EtherNet/IP™
Programmable/configurable	✓

Electrical data

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Connection type	Male connector, 1x, M12, 4-pin, axial Female connector, 2x, M12, 4-pin, axial
Supply voltage	10 V DC ... 30 V DC
Power consumption	≤ 3 W (without load)
MTTFd: mean time to dangerous failure	80 years (EN ISO 13849-1) ¹⁾

¹⁾ This product is a standard product and does not constitute a safety component as defined in the Machinery Directive. Calculation based on nominal load of components, average ambient temperature 40 °C, frequency of use 8760 h/a. All electronic failures are considered hazardous. For more information, see document no. 8015532.

Mechanical data

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Weight	3.7 kg
Measuring wire material	Highly flexible stranded steel 1,4401 stainless steel V4A
Weight (measuring wire)	7.1 g/m
Housing material, wire draw mechanism	Aluminum (anodised), plastic
Spring return force	10 N ... 20 N ¹⁾
Length of wire pulled out per revolution	327.7 mm
Life of wire draw mechanism	Typ. 1,000,000 cycles ^{2) 3)}
Actual wire draw length	15.2 m
Operating speed	4 m/s
Mounted encoder	AFM60 EtherNet/IP, AFM60A-S1IB018X12, 1055331
Mounted mechanic	MRA-F130-115D2, 6072738

¹⁾ These values were measured at an ambient temperature of 25 °C. There may be variations at other temperatures.

²⁾ Average values, which depend on the application.

³⁾ The service life depends on the type of load. This is influenced by environmental conditions, the installation location, the measuring range in use, the traversing speed, and acceleration.

Ambient data

BTF

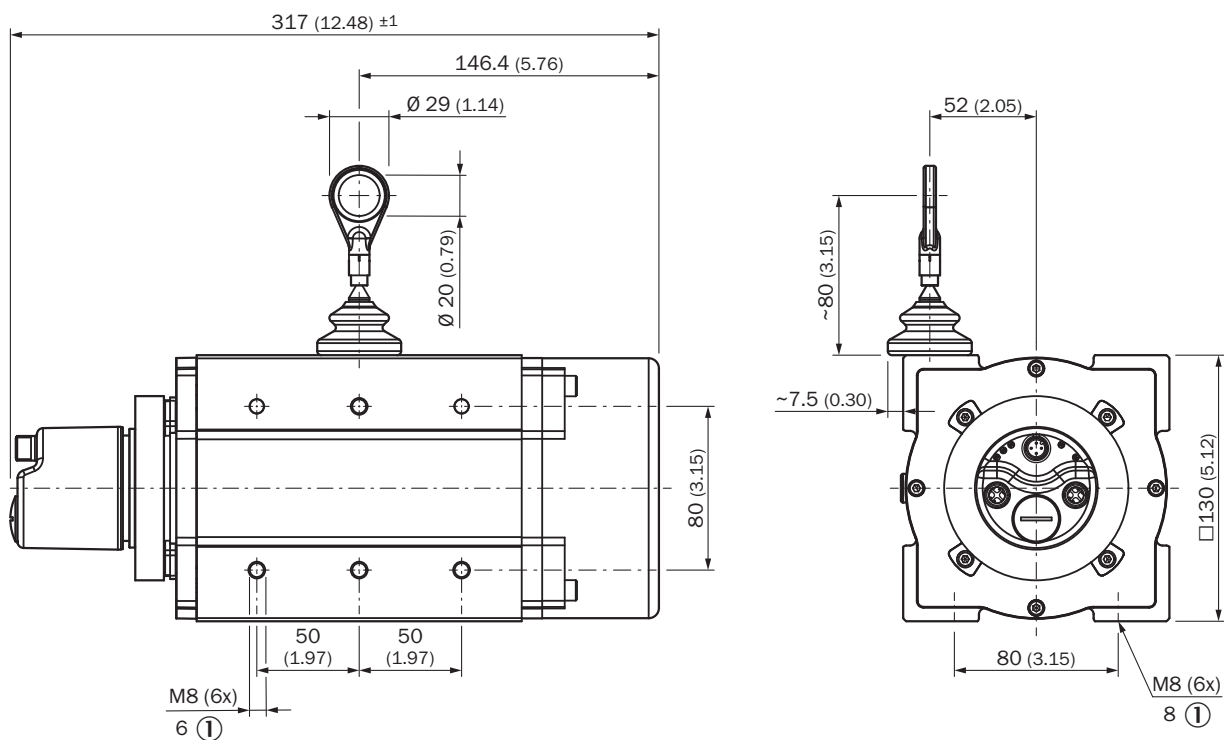
EMC	According to EN 61000-6-2 and EN 61000-6-3 ¹⁾
Enclosure rating	IP64
Operating temperature range	-30 °C ... +70 °C

¹⁾ EMC according to the standards quoted is achieved if shielded cables are used.

Classifications

ECI@ss 5.0	27270590
ECI@ss 5.1.4	27270590
ECI@ss 6.0	27270590
ECI@ss 6.2	27270590
ECI@ss 7.0	27270590
ECI@ss 8.0	27270590
ECI@ss 8.1	27270590
ECI@ss 9.0	27270590
ECI@ss 10.0	27270613
ECI@ss 11.0	27270503
ETIM 5.0	EC001486
ETIM 6.0	EC001486
ETIM 7.0	EC001486
UNSPSC 16.0901	41112113

Dimensional drawing (Dimensions in mm (inch))



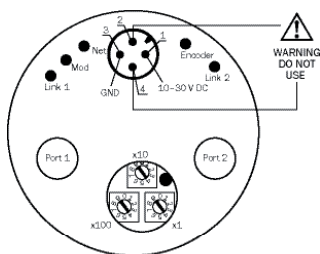
PIN assignment

M12 - 4 x D coding



Port 1				
Signal	T x D+	R x D+	T x D-	R x D-
Pin	1	2	3	4

Port 2				
Signal	T x D+	R x D+	T x D-	R x D-
Pin	1	2	3	4



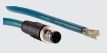
M12 - 4 x A coding

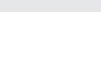


Power supply				
Signal	10 ... 30 V	Not connected	GND	Not connected
Pin	1	2	3	4

Recommended accessories

Other models and accessories → www.sick.com/HighLine

	Brief description	Type	Part no.
Flanges			
	Flange adapter for HighLine wire draw mechanisms, adaption of face mount flange with centering hub 20 mm to 50 mm servo flange, Aluminum, including 3 countersunk screws M4 x 10	BEF-FA-020-050WDE	2073776
Other mounting accessories			
	Joint ball for later insertion in wire end ring with 20 mm diameter. The use of this joint ball enables movement in multiple levels of freedom.	Joint protection for wire rope BTF/PRF/MRA	5318683
	Compressed air attachment for MRA-F080... and MRA-F130... HighLine wire draw mechanism	MRA-F-P	6073769
	Additional brush attachment for wire draw mechanism MRA-F130 (5 m, 10 m, 20 m and 30 m from HighLine series)	MRA-F130-B	6038562
	Wire draw deflection pulley for wire draw mechanism MRA-F130 (5m, 10m, 20m and 30m from HighLine series)	MRA-F130-R	6028631
Wire draw mechanism			
	HighLine wire draw mechanism for servo flange with 6 mm shaft, measuring range 0 m ... 15 m	MRA-F130-115D2	6072738
Plug connectors and cables			
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: Flying leads Cable: Ethernet, PUR, halogen-free, shielded, 2 m	STL-1204-G02ME90	6045284
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: Flying leads Cable: Ethernet, PUR, halogen-free, shielded, 5 m	STL-1204-G05ME90	6045285
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: Flying leads Cable: Ethernet, PUR, halogen-free, shielded, 10 m	STL-1204-G10ME90	6045286
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: Flying leads Cable: Ethernet, PUR, halogen-free, shielded, 2 m	STL-1204-W02ME90	6047912
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: Flying leads Cable: Ethernet, PUR, halogen-free, shielded, 5 m	STL-1204-W05ME90	6047913
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: Flying leads Cable: Ethernet, PUR, halogen-free, shielded, 10 m	STL-1204-W10ME90	6047914
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: Flying leads Cable: Ethernet, PUR, halogen-free, shielded, 25 m	STL-1204-W25ME90	6047915
	Head A: female connector, M12, 4-pin, straight, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 2 m	YF2A14-020UB3XLEAX	2095607
	Head A: female connector, M12, 4-pin, straight, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 5 m	YF2A14-050UB3XLEAX	2095608

	Brief description	Type	Part no.
	Head A: female connector, M12, 4-pin, straight, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 10 m	YF2A14-100UB3XLEAX	2095609
	Head A: female connector, M12, 4-pin, straight, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 25 m	YF2A14-250UB3XLEAX	2095615
	Head A: female connector, M12, 4-pin, angled, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 2 m	YG2A14-020UB3XLEAX	2095766
	Head A: female connector, M12, 4-pin, angled, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 5 m	YG2A14-050UB3XLEAX	2095767
	Head A: female connector, M12, 4-pin, angled, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 10 m	YG2A14-100UB3XLEAX	2095768
	Head A: female connector, M12, 4-pin, angled, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PUR, halogen-free, unshielded, 25 m	YG2A14-250UB3XLEAX	2095771
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: male connector, M12, 4-pin, straight, D-coded Cable: Ethernet, PUR, halogen-free, shielded, 2 m	SSL-1204-G02ME90	6045222
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: male connector, M12, 4-pin, straight, D-coded Cable: Ethernet, PUR, halogen-free, shielded, 5 m	SSL-1204-G05ME90	6045277
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: male connector, M12, 4-pin, straight, D-coded Cable: Ethernet, PUR, halogen-free, shielded, 10 m	SSL-1204-G10ME90	6045279
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: male connector, M12, 4-pin, straight, D-coded Cable: Ethernet, PUR, halogen-free, shielded, 2 m	SSL-1204-H02ME90	6047908
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: male connector, M12, 4-pin, straight, D-coded Cable: Ethernet, PUR, halogen-free, shielded, 5 m	SSL-1204-H05ME90	6047909
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: male connector, M12, 4-pin, straight, D-coded Cable: Ethernet, PUR, halogen-free, shielded, 10 m	SSL-1204-H10ME90	6047910
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: male connector, RJ45, 8-pin, straight Cable: Ethernet, PUR, halogen-free, shielded, 2 m	SSL-2J04-G02ME60	6047916
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: male connector, RJ45, 8-pin, straight Cable: Ethernet, PUR, halogen-free, shielded, 5 m	SSL-2J04-G05ME60	6047917
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: male connector, RJ45, 8-pin, straight Cable: Ethernet, PUR, halogen-free, shielded, 10 m	SSL-2J04-G10ME60	6047918
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: male connector, RJ45, 8-pin, straight Cable: Ethernet, PUR, halogen-free, shielded, 2 m	SSL-2J04-H02ME	6047911
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: male connector, RJ45, 8-pin, straight Cable: Ethernet, PUR, halogen-free, shielded, 5 m	SSL-2J04-H05ME	6045287
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: male connector, RJ45, 8-pin, straight Cable: Ethernet, PUR, halogen-free, shielded, 10 m	SSL-2J04-H10ME	6045288

	Brief description	Type	Part no.
	Head A: female connector, M12, 4-pin, straight, D-coded Head B: - Cable: Ethernet, shielded	DOS-1204-GE	6048153
	Head A: female connector, M12, 4-pin, angled Head B: - Cable: unshielded	DOS-1204-W	6007303
	Head A: female connector, M12, 4-pin, angled, D-coded Head B: - Cable: Ethernet, shielded	DOS-1204-WE	6048154
	Head A: male connector, RJ45, 8-pin, straight Head B: - Cable: EtherNet/IP™, shielded	STE-0J08-GE	6048150
	Head A: male connector, M12, 4-pin, straight, D-coded Head B: - Cable: Ethernet, shielded	STE-1204-GE01	6048151
	Head A: male connector, M12, 4-pin, angled, D-coded Head B: - Cable: Ethernet, shielded	STE-1204-WE	6048152
	Head A: female connector, M12, 4-pin, D-coded Head B: female connector, RJ45, 8-pin Cable: Ethernet, shielded Cabinet through	Feedthrough female connector Ethernet RJ45	6048180

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For us, that is “Sensor Intelligence.”

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