



# MLG25S-1325A10501

MLG-2

MEASURING AUTOMATION LIGHT GRIDS

**SICK**  
Sensor Intelligence.



### Ordering information

| Type              | Part no. |
|-------------------|----------|
| MLG25S-1325A10501 | 1214519  |

Other models and accessories → [www.sick.com/MLG-2](http://www.sick.com/MLG-2)



### Detailed technical data

#### Features

|                                        |                                                                                                                                                                                                                                                                                 |
|----------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Device version</b>                  | Prime - Standard functionality                                                                                                                                                                                                                                                  |
| <b>Sensor principle</b>                | Sender/receiver                                                                                                                                                                                                                                                                 |
| <b>Minimum detectable object (MDO)</b> | 29 mm <sup>1)</sup>                                                                                                                                                                                                                                                             |
| <b>Beam separation</b>                 | 25 mm                                                                                                                                                                                                                                                                           |
| <b>Number of beams</b>                 | 54                                                                                                                                                                                                                                                                              |
| <b>Detection height</b>                | 1,325 mm                                                                                                                                                                                                                                                                        |
| <b>Software features (default)</b>     | <div>Q<sub>A1</sub> Height measurement (first beam)/FBB</div> <div>Q<sub>A2</sub> Height measurement (last beam)/LBB</div> <div>Q<sub>1</sub> Presence detection</div> <div>inverted —</div> <div>Teach —</div>                                                                 |
| <b>Operating mode</b>                  | Standard ✓                                                                                                                                                                                                                                                                      |
| <b>Function</b>                        | <div>Cross beam ✓</div> <div>Beam blanking ✓</div>                                                                                                                                                                                                                              |
| <b>Applications</b>                    | <div>Switching output                             <div>Object recognition</div> <div>Object recognition</div> <div>Height classification</div> </div> <div>Data interface                             <div>Object recognition</div> <div>Object height measurement</div> </div> |

<sup>1)</sup> Depending on beam separation without cross beam setting.

|                               |                                                                                                                                         |
|-------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------|
| <b>Included with delivery</b> | 1 × sender<br>1 × receiver<br>4/6 x QuickFix brackets (6 x QuickFix brackets for monitoring heights above 2 m)<br>1 × Quick Start Guide |
|-------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------|

<sup>1)</sup> Depending on beam separation without cross beam setting.

## Mechanics/electronics

|                                            |                                                                                                                              |
|--------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|
| <b>Light source</b>                        | LED, Infrared light                                                                                                          |
| <b>Wave length</b>                         | 850 nm                                                                                                                       |
| <b>Supply voltage <math>V_s</math></b>     | DC 18 V ... 30 V <sup>1)</sup>                                                                                               |
| <b>Power consumption sender</b>            | 57.7 mA <sup>2)</sup>                                                                                                        |
| <b>Power consumption receiver</b>          | 130.8 mA <sup>2)</sup>                                                                                                       |
| <b>Ripple</b>                              | < 5 V <sub>pp</sub>                                                                                                          |
| <b>Output current <math>I_{max}</math></b> | 100 mA                                                                                                                       |
| <b>Output load capacitive</b>              | 100 nF                                                                                                                       |
| <b>Output load inductive</b>               | 1 H                                                                                                                          |
| <b>Initialization time</b>                 | < 1 s                                                                                                                        |
| <b>Switching output</b>                    | Push-pull: PNP/NPN                                                                                                           |
| <b>Connection type</b>                     | Male connector M12, 5-pin, 0.22 m<br>Male connector M12, 5-pin, 0.22 m                                                       |
| <b>Housing material</b>                    | Aluminum                                                                                                                     |
| <b>Indication</b>                          | LED                                                                                                                          |
| <b>Enclosure rating</b>                    | IP65, IP67<br><sup>3)</sup>                                                                                                  |
| <b>Circuit protection</b>                  | U <sub>V</sub> connections, reverse polarity protected<br>Output Q short-circuit protected<br>Interference pulse suppression |
| <b>Protection class</b>                    | III                                                                                                                          |
| <b>Weight</b>                              | 2.949 kg                                                                                                                     |
| <b>Front screen</b>                        | PMMA                                                                                                                         |
| <b>Option</b>                              | None                                                                                                                         |

<sup>1)</sup> Without load.

<sup>2)</sup> , Without load with 24 V.

<sup>3)</sup> Operating in outdoor condition only with a external protection housing.

## Performance

|                        |                   |
|------------------------|-------------------|
| <b>Maximum range</b>   | 7 m <sup>1)</sup> |
| <b>Minimum range</b>   | ≥ 0.2 m           |
| <b>Operating range</b> | 5 m               |
| <b>Response time</b>   | 7.6 ms            |

<sup>1)</sup> No reserve for environmental issue and deterioration of the diode.

## Communication interface

|                |                 |
|----------------|-----------------|
| <b>IO-Link</b> | ✓, IO-Link V1.1 |
|----------------|-----------------|

<sup>1)</sup> With an IO-Link master with V1.0, fall back to interleaved mode (consisting of TYPE\_1\_1 (ProcessData) and TYPE\_1\_2 (On-request Data)).

|                        |                                   |
|------------------------|-----------------------------------|
| Data transmission rate | 38,4 kbit/s (COM2)                |
| Maximum cable length   | 20 m                              |
| Cycle time             | 6 ms                              |
| VendorID               | 26                                |
| DeviceID HEX           | 800067                            |
| DeviceID DEC           | 8388711                           |
| Process data length    | 6 Byte (TYPE_2_V) <sup>1)</sup>   |
| <b>Analog</b>          | ✓, Current                        |
| <b>Analog output</b>   | Q <sub>A1</sub> , Q <sub>A2</sub> |
| Number                 | 2                                 |
| Type                   | Current output                    |
| Current                | 4 mA ... 20 mA                    |
| <b>Digital output</b>  | Q <sub>1</sub>                    |
| Number                 | 1                                 |

<sup>1)</sup> With an IO-Link master with V1.0, fall back to interleaved mode (consisting of TYPE\_1\_1 (ProcessData) and TYPE\_1\_2 (On-request Data)).

#### Ambient data

|                                      |                                                                                    |
|--------------------------------------|------------------------------------------------------------------------------------|
| <b>EMC</b>                           | EN 60947-5-2                                                                       |
| <b>Ambient operating temperature</b> | -30 °C +55 °C                                                                      |
| <b>Ambient storage temperature</b>   | -40 °C +70 °C                                                                      |
| <b>Ambient light immunity</b>        | Direct: 12,000 lx <sup>1)</sup><br>Indirect: 50,000 lx <sup>2)</sup>               |
| <b>Vibration resistance</b>          | Sinusoidal oscillation 10-150 Hz 5 g                                               |
| <b>Shock load</b>                    | Continuous shocks 10 g, 16 ms, 1000 shocks<br>Single shocks 15 g, 11 ms 3 per axle |
| <b>UL File No.</b>                   | NRKH.E181493                                                                       |

<sup>1)</sup> Outdoor mode.

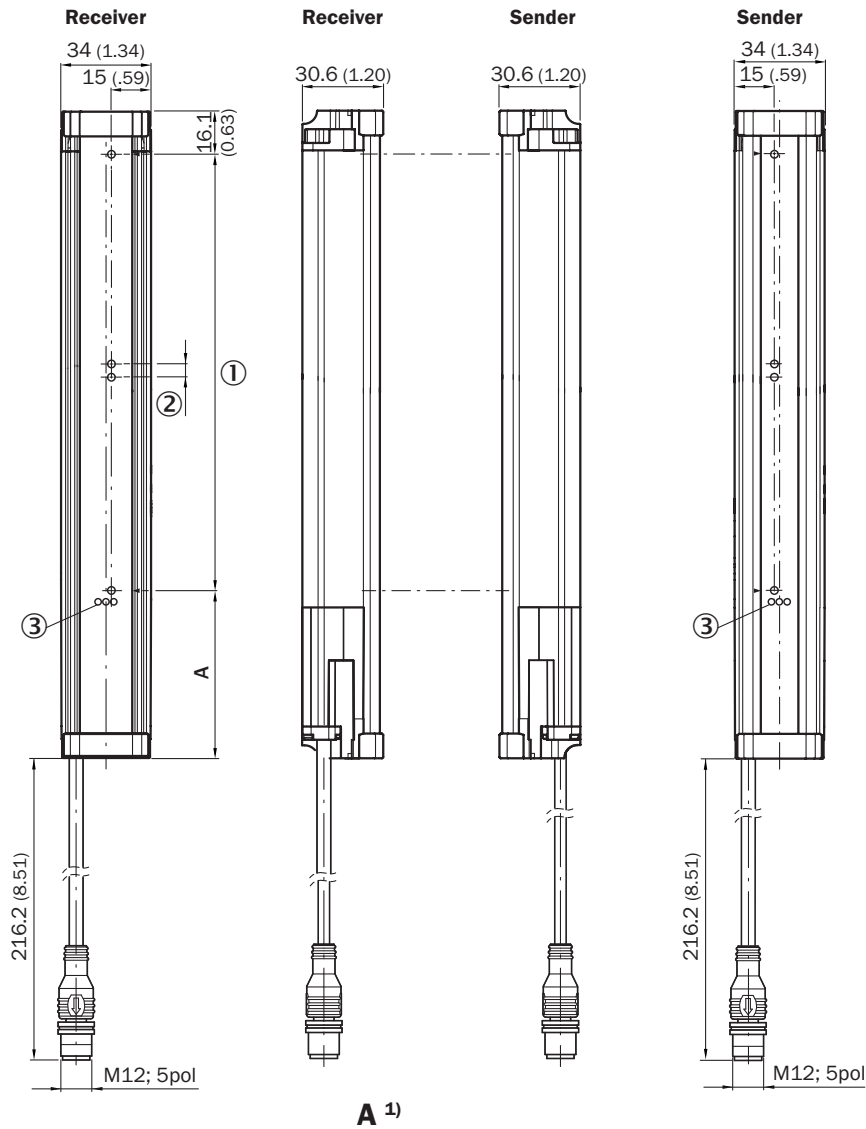
<sup>2)</sup> Light resistance indirect.

#### Classifications

|                       |          |
|-----------------------|----------|
| <b>ECI@ss 5.0</b>     | 27270910 |
| <b>ECI@ss 5.1.4</b>   | 27270910 |
| <b>ECI@ss 6.0</b>     | 27270910 |
| <b>ECI@ss 6.2</b>     | 27270910 |
| <b>ECI@ss 7.0</b>     | 27270910 |
| <b>ECI@ss 8.0</b>     | 27270910 |
| <b>ECI@ss 8.1</b>     | 27270910 |
| <b>ECI@ss 9.0</b>     | 27270910 |
| <b>ECI@ss 10.0</b>    | 27270910 |
| <b>ECI@ss 11.0</b>    | 27270910 |
| <b>ETIM 5.0</b>       | EC002549 |
| <b>ETIM 6.0</b>       | EC002549 |
| <b>ETIM 7.0</b>       | EC002549 |
| <b>UNSPSC 16.0901</b> | 39121528 |

## Dimensional drawing (Dimensions in mm (inch))

Dimensional drawing



|                              |                                        |
|------------------------------|----------------------------------------|
| <b>Beam separation 5 mm</b>  | 63.3 (2.49)                            |
| <b>Beam separation 10 mm</b> | 68.3 (2.69)                            |
| <b>Beam separation 20 mm</b> | 68.3 (2.69)/78.3 (3.08) <sup>(2)</sup> |
| <b>Beam separation 25 mm</b> | 83.3 (3.28)                            |
| <b>Beam separation 30 mm</b> | 88.3 (3.48)                            |
| <b>Beam separation 50 mm</b> | 108.3 (4.26)                           |

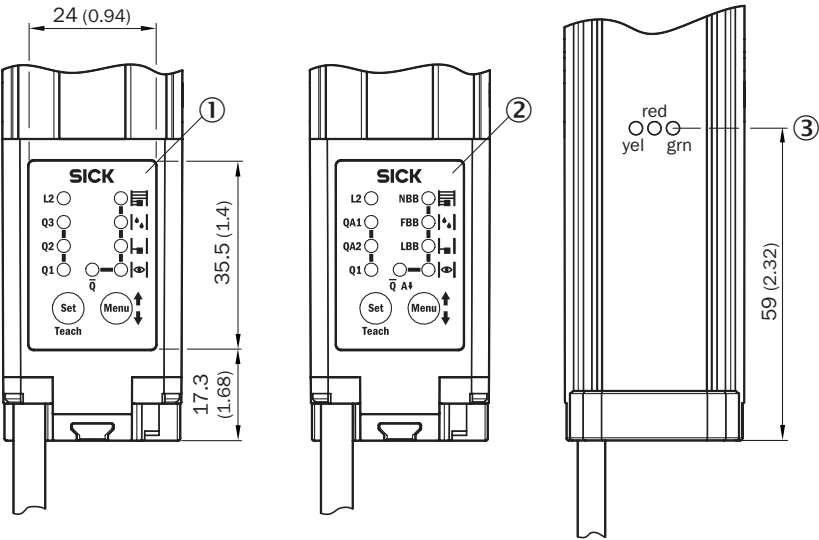
<sup>1)</sup> Distance: MLG edge - first beam

<sup>2)</sup> MLG20x-xx**40**: 68.3 mm  
MLG20x-xx**80**: 78.3 mm

- ① Detection height (see optical performance)
- ② Beam separation (RM)
- ③ Status indicator: green, yellow, red LEDs

Adjustments

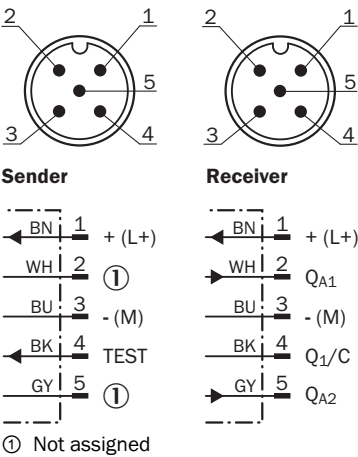
Adjustments



- ① MLG-2 with switching outputs Q
- ② MLG-2 with analog outputs Q<sub>A</sub>
- ③ Status indicator: green, yellow, red LEDs

Connection type and diagram

Connector M12, 5-pin, analog outputs Q<sub>A</sub>



## Recommended accessories

Other models and accessories → [www.sick.com/MLG-2](http://www.sick.com/MLG-2)

|                                                                                   | Brief description                                                                                                                     | Type               | Part no. |
|-----------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------|--------------------|----------|
| SIG200                                                                            |                                                                                                                                       |                    |          |
|  | SIG200-0A0412200                                                                                                                      | SIG200-0A0412200   | 1089794  |
|  | SIG200-0A0G12200                                                                                                                      | SIG200-0A0G12200   | 1102605  |
| Plug connectors and cables                                                        |                                                                                                                                       |                    |          |
|  | Head A: female connector, M12, 5-pin, straight, A-coded<br>Head B: Flying leads<br>Cable: Sensor/actuator cable, PVC, unshielded, 5 m | YF2A15-050VB5XLEAX | 2096240  |

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We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

**For us, that is “Sensor Intelligence.”**

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