



Wire draw encoders HighLine

BTF13-P1HM2025



Model Name > **BTF13-P1HM2025**
Part No. > **1034308**



Illustration may differ

At a glance

- Absolute wire draw encoders
- Modular measuring system with a wide selection of interfaces/measuring lengths
- Measuring lengths: 2 m ... 50 m
- Very rugged system (dirt wiper, integrated brushes), highly shock and vibration resistant
- High-quality winding mechanism and wire input
- Interfaces: - ANALOG, SSI, PROFIBUS, CANopen, DeviceNet, HIPERFACE®
- High enclosure rating
- High resolution possible

Your benefits

- Reliable solution in harsh environments
- Long service life due to rugged industrial housing
- Quick and easy installation without the need for precise linear guidance
- Low integration and maintenance costs
- Customization option reduces storage costs
- No reference run necessary thanks to the absolute measuring principle
- Teach-in function enables fast commissioning



Performance

Measuring range:	0 m ... 20 m
Repeatability:	± 0.1 % ¹⁾
Linearity:	± 0.1 % ²⁾
Hysteresis:	± 0.05 % ³⁾
Resolution:	0.04 mm

1) 2) 3) Value refers to wire draw mechanism

Mechanical data

Mass (including encoder):	5.28 kg (A3M60), 5.59 kg (ATM60 PROFIBUS)
Mass (mechanics):	5 kg
Measuring wire diameter:	0.81 mm
Housing material, wire draw mechanism:	Aluminum (anodised), plastic
Drum extent:	332.4 mm
Spring return force:	10 N ... 20 N ¹⁾
Life of wire draw mechanism:	1 million cycles

Actual length of cable extension:	20.2 m
Wire acceleration:	30 m/s ²
Operating speed:	4 m/s
Mounted encoder:	A3M60, ATM60 PROFIBUS
Mounted mechanic:	MRA-F130-120D1
Part number mechanic:	6028628
Part number encoder:	1030014

¹⁾ These values were measured at an ambient temperature of 25 °C. There may be variations at other temperatures.

Electrical data

Initialization time::	Ca. 1 s, A3M60, Ca. 12 s, ATM60 PROFIBUS ^{1) 2)}
Power consumption:	A3M60 ATM60 PROFIBUS
MTTFd: mean time to dangerous failure:::	150 a (ATM60 PROFIBUS), 60 a (A3M60) ^{3) 4) 5) 6)}

^{1) 2)} Valid positional data can be read once this time has elapsed. ^{3) 5)} This product is a standard product and does not constitute a safety component as defined in the Machinery Directive.

Calculation based on nominal load of components, average ambient

temperature 40°C, frequency of use 8760 h/a. All

electronic failures are considered hazardous. For more information, see document no. 8015532. ^{4) 6)} The value applies to the mounted encoder

Interfaces

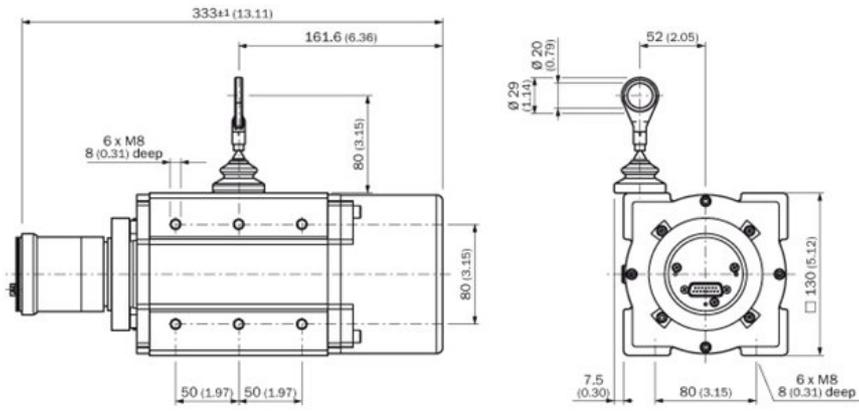
Electrical interface:	PROFIBUS
Connection type:	Bus adaptor with cable screw fixings or connector, radial ¹⁾
Address setting:	0 ... 127, DIP switch
Protocol:	PROFIBUS DP V0 (A3M60), Profil für Encoder (07hex) - Class 2 (ATM60 PROFIBUS)
Bus termination:	Via DIP switches
SET (electronic adjustment):	Via PRESET push button or protocol
Encoder profile:	Encoder profile version 1.1 class 1 and class 2 (A3M60), Profil für Encoder (07hex) - Class 2 (ATM60 PROFIBUS)

¹⁾ Please order the bus adaptor separately

Ambient data

EMC:	(according to EN 61000-6-2 and EN 61000-6-3)
Enclosure rating encoder:	IP 67
Enclosure rating mechanic:	IP 50
Resistance to shocks:	100 g, 6 ms (according to EN 60068-2-27)
Resistance to vibration:	30 g, 10 Hz ... 2,000 Hz (according to EN 60068-2-6)
Working temperature range:	-10 °C ... 70 °C, A3M60, -20 °C ... 70 °C, ATM60 PROFIBUS
Relative humidity/Condensation:	95 % (A3M60, condensation of the optical scanning not permitted), 98 % (ATM60 PROFIBUS, condensation of the optical scanning not permitted)

Dimensional drawing



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