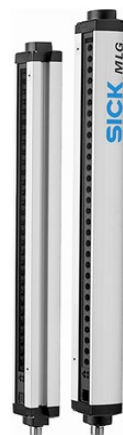


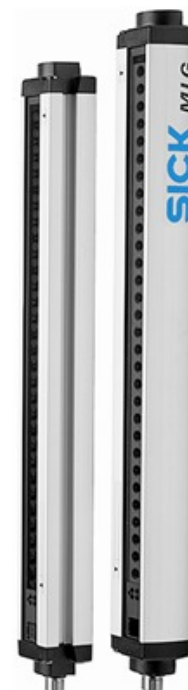


## Advanced automation light grids MLG, MLG Standard

MLG5-2050F513



**Model Name** > [MLG5-2050F513](#)  
**Part No.** > [1022653](#)



#### At a glance

- Up to 3 x PNP or NPN switching outputs
- Resolutions of 10 / 20 / 30 / 50 mm and customer-specific resolutions
- Working range up to 8.5 m
- Detection heights of over 3 m and up to 240 beams possible
- Short response time
- Automatic teach during power on

#### Your benefits

- Easy-to-see status information helps avoid interrupting operation, saves costs
- Different beam separation options, detection heights and output configurations ensure a reliable solution
- Integrated interfaces reduce cabling time and costs
- A fully modular system guarantees the optimal solution for the customer



#### Features

|                                                 |                        |
|-------------------------------------------------|------------------------|
| Technology:                                     | Sender/receiver        |
| Task:                                           | Measurement light grid |
| Minimum detectable object (MDO) <sup>1)</sup> : | Multiple scan: ≥30 mm  |
| Beam separation:                                | 50 mm                  |
| Number of beams:                                | 42                     |
| Detection height:                               | 2,050 mm               |
| Configuration:                                  | 3-times cross beam     |

<sup>1)</sup> MDO min. detectable object

#### Performance

|                               |                         |
|-------------------------------|-------------------------|
| Maximum range <sup>1)</sup> : | 7 m                     |
| Minimum range:                | Multiple scan: ≥840 mm  |
| Response time <sup>2)</sup> : | Multiple scan: ≥21.9 ms |
| Working range <sup>3)</sup> : | 5 m                     |

<sup>1)</sup> No reserve for environmental issue and deterioration of the diode <sup>2)</sup> With resistive load <sup>3)</sup> Aperture ± 3°

#### Interfaces

|                  |                      |
|------------------|----------------------|
| Output type:     | 1 x PNP              |
| Connection type: | Connector M12, 5-pin |

IO-Link: 0

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### Mechanics/electronics

|                                            |                                                                                                       |
|--------------------------------------------|-------------------------------------------------------------------------------------------------------|
| Wave length:                               | IR 880 nm                                                                                             |
| Supply voltage Vs <sup>1)</sup> :          | DC 18 V ... 30 V                                                                                      |
| Power consumption sender <sup>2)</sup> :   | 224 mA                                                                                                |
| Power consumption receiver <sup>3)</sup> : | 226 mA                                                                                                |
| Ripple:                                    | < 5 Vpp                                                                                               |
| Output current I <sub>max</sub> :          | 100 mA                                                                                                |
| Output load capacitive:                    | 100 nF                                                                                                |
| Output load inductive:                     | 1 H                                                                                                   |
| Initialization time:                       | 1 s                                                                                                   |
| Dimensions (W x H x D):                    | 34 mm x 2,164 mm x 29 mm                                                                              |
| Housing material:                          | Aluminum                                                                                              |
| Indication:                                | 7-segment display, LED                                                                                |
| Synchronization:                           | Cable                                                                                                 |
| Enclosure rating:                          | IP 65                                                                                                 |
| Circuit protection:                        | Output Q short-circuit protected, Interference suppression, VS connections reverse-polarity protected |
| Weight:                                    | 5.215 kg                                                                                              |
| Power consumption:                         | 224 mA <sup>4)</sup>                                                                                  |
| Front screen:                              | PMMA                                                                                                  |

<sup>1)</sup> Without load    <sup>2) 3) 4)</sup> Without load with 24 V

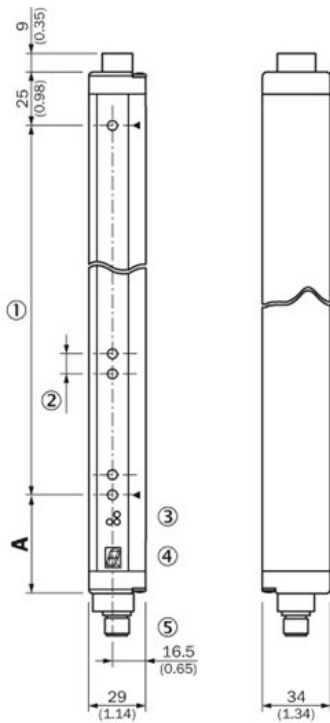
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### Ambient data

|                                                      |                                                  |
|------------------------------------------------------|--------------------------------------------------|
| Protection class:                                    | III                                              |
| EMC:                                                 | EN 60947-5-2                                     |
| Ambient temperature:                                 | Operation: -25 ... 55 °C, Storage: -40 ... 70 °C |
| Ambient light safety <sup>1)</sup> ; <sup>2)</sup> : | Direct: ≥12,500 lx, Indirect: ≥50,000 lx         |
| Vibration resistance:                                | 5 g, 10 Hz ... 55 Hz (IEC 68-2-6)                |
| Shock load:                                          | 10 g/IEC 68-2-29/16 ms                           |

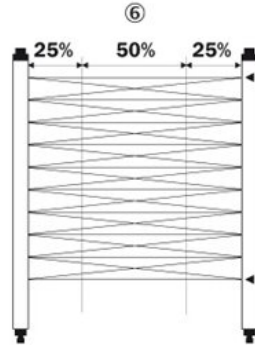
<sup>1) 2)</sup> Sunlight

## Dimensional drawing



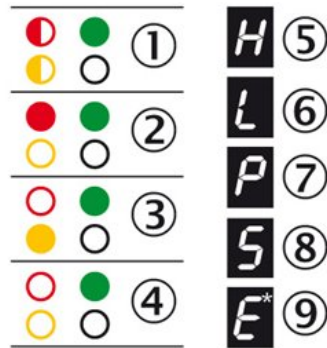
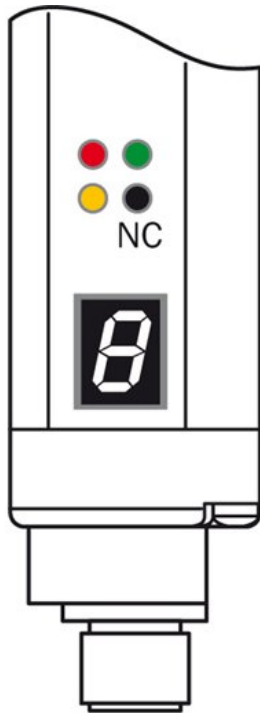
| A                               |                                                   |
|---------------------------------|---------------------------------------------------|
| Distance: MLG edge - first beam |                                                   |
| Beam separation 10 mm           | 49 (1.93)                                         |
| Beam separation 20 mm           | 49 (1.93) <sup>1)</sup> / 59 (2.32) <sup>2)</sup> |
| Beam separation 30 mm           | 69 (2.72)                                         |
| Beam separation 50 mm           | 89 (3.50)                                         |

<sup>1)</sup> With even number of beams.  
<sup>2)</sup> With odd number of beams.



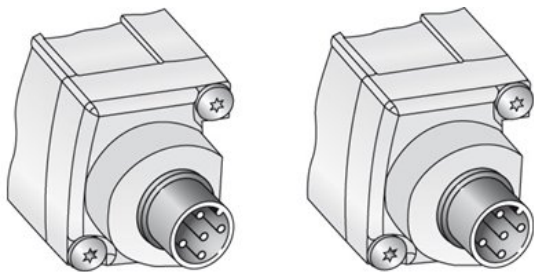
- [1] Detection height (see optical performance)
- [2] Beam separation (10, 20, 30, 50 mm)
- [3] Status indicator: LEDs green, yellow, red
- [4] Indicator panel, 7-segment display
- [5] Connector M12, 5-pin
- [6] Cross beam function

## Adjustments receiver

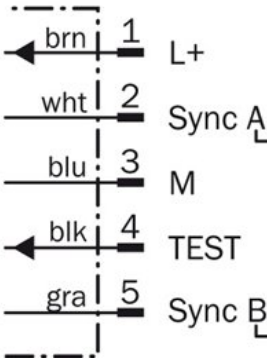


- ☼ blinks with 3 Hz
- on
- out
- ◐ on or out

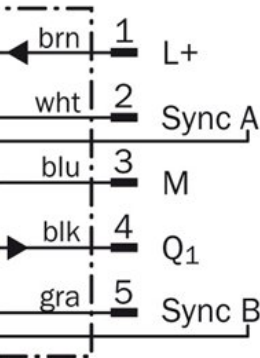
- [1] Supply voltage
- [2] Device error
- [3] No object in the light path
- [4] Pollution indication
- [5] Blocked Beams Hold (BBH)
- [6] Activated teach-in procedure
- [7] ParamMode is active
- [8] standby
- [9] Error: E1 = sync. error; E2 = less receiver signal; E9 = defect



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