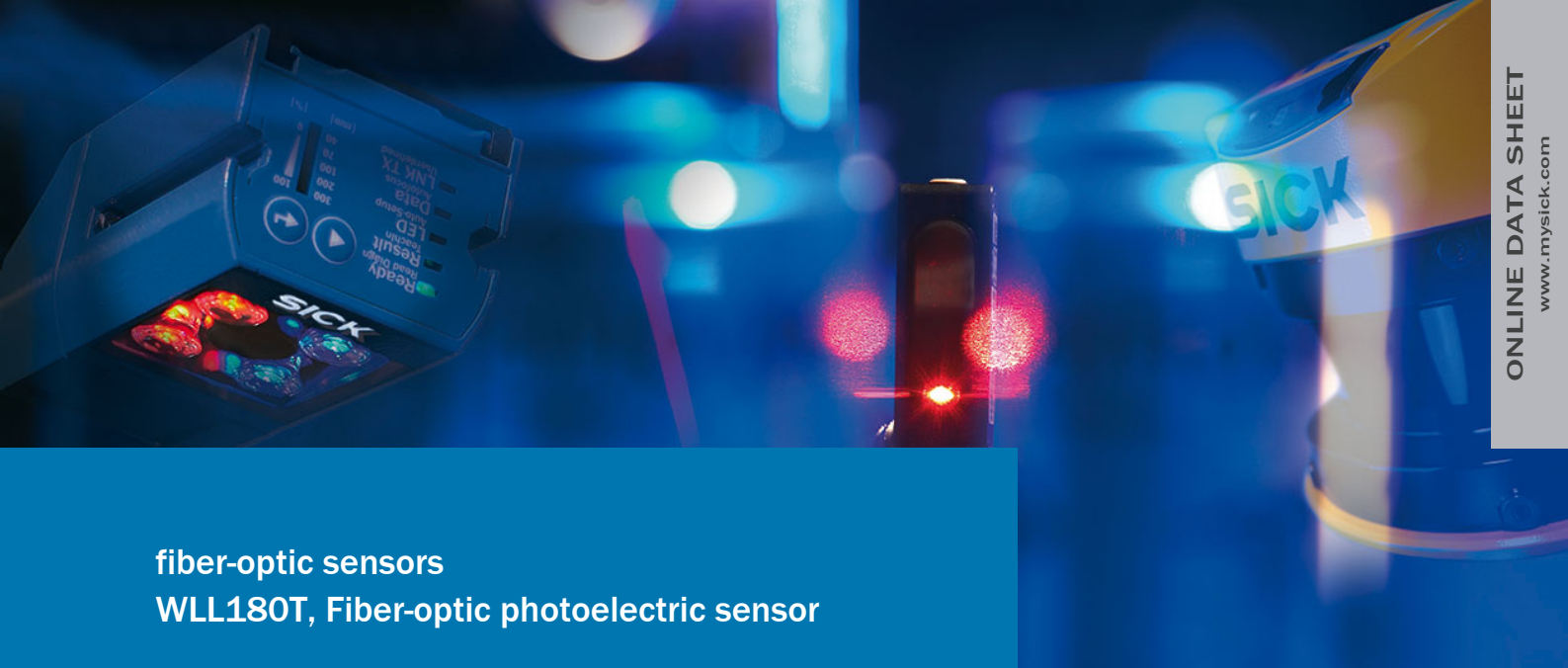




fiber-optic sensors  
WLL180T, Fiber-optic photoelectric sensor

WLL180T-M634



**Model Name** > **WLL180T-M634**  
**Part No.** > **6050760**



*Illustration may differ*

#### At a glance

- Selectable response time up to 16  $\mu$ s
- Sensing range up to 20 m, sensing distance up to 1400 mm
- Bus-compatible with anti-interference
- 2 x 4-digit display
- Adjustable hysteresis
- Rotatable display screen
- High-resolution signal processing
- Programmable time delays

#### Your benefits

- Reliable, rapid process detection, even under the most difficult ambient conditions, such as dust, spray or mist
- Easy commissioning and product changeover due to external teach-in
- Cross-talk is eliminated when utilizing bus configuration option
- Quick, easy setup and adjustment due to an intuitive operating menu
- Flexible parameter adjustment due to high-resolution signal processing. Hysteresis and time delays can be adapted to suit the application, e.g., when detecting tiny or transparent objects
- Easy-to-read display, even under difficult installation conditions



#### Features

|                                   |                                                                                               |
|-----------------------------------|-----------------------------------------------------------------------------------------------|
| Device type:                      | Base unit <sup>1)</sup>                                                                       |
| Dimensions (W x H x D):           | 10.5 mm x 34.6 mm x 71.9 mm                                                                   |
| Sensing range max.::              | 0 m ... 20 m, through-beam system <sup>2) 3)</sup>                                            |
| Sensing range:::                  | 0 m ... 18 m, through-beam system, 0 mm ... 1,400 mm, proximity system <sup>4) 5) 6) 7)</sup> |
| Light source:                     | LED <sup>8)</sup>                                                                             |
| Type of light:                    | Visible red light                                                                             |
| Wave length:                      | 650 nm                                                                                        |
| Sensitivity adjustment:           | Teach-in button<br>cable<br>+/- increment button, manual                                      |
| Adjustment of operating distance: | Cable, +/- increment button, manual, Teach-in button                                          |
| Teach-in:                         | Menu-controlled                                                                               |
| Time type:                        | Without time delay<br>time delay off<br>switch on delay<br>ON and OFF delay<br>one shot       |

|                                  |                                                                                                                                                                             |
|----------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Delay time:                      | Programmable: 0 ... 9,999 ms                                                                                                                                                |
| Indication:                      | Display                                                                                                                                                                     |
| Sensor/detection principle:      | Fiber-optic photoelectric sensor                                                                                                                                            |
| Angle of dispersion:             | Ca. 65 °                                                                                                                                                                    |
| Housing design (light emission): | Rectangular                                                                                                                                                                 |
| Display:                         | LED status display / 2x 4-character digital dual displays, Set value (green indicator) and actual value (red indicator) are displayed simultaneously, display of parameters |

<sup>1)</sup> Up to 15 expansion units can be connected <sup>2) 6)</sup> Sensing range with 8 ms response time. Reduction with shorter response time (see tables LL3/WLL180T) <sup>3) 7)</sup> LL3-TX01 <sup>4)</sup> Objects to be sensed with 90% reflectivity (based on DIN 5033 white standard). Sensing range with 8 ms response time. Reduction with shorter response time (see tables LL3/WLL180T) <sup>5)</sup> LL3-DK06 <sup>8)</sup> Average service life of 100,000 h at T<sub>A</sub> = +25 °C

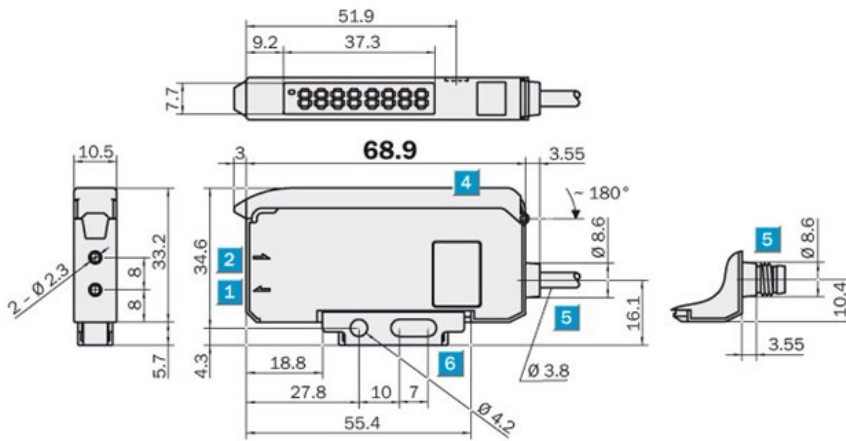
## Mechanics/electronics

|                                   |                                                                    |
|-----------------------------------|--------------------------------------------------------------------|
| Enclosure rating:                 | IP 50 <sup>1)</sup>                                                |
| Supply voltage:                   | 12 V DC ... 24 V DC <sup>2)</sup>                                  |
| Ripple:                           | ≤ 10 % <sup>3)</sup>                                               |
| Power consumption:                | ≤ 50 mA <sup>4)</sup>                                              |
| Output type:                      | 2 x PNP, Light/dark-switching, manually selectable, open collector |
| Output current I <sub>max</sub> : | ≤ 100 mA                                                           |
| Response time:                    | ≤ 2 ms<br>≤ 8 ms<br>≤ 16 µs<br>≤ 70 µs <sup>5)</sup><br>≤ 250 µs   |
| Switching frequency:              | 31.2 kHz<br>7.1 kHz<br>2 kHz<br>250 Hz<br>62.5 Hz                  |
| Connection type:                  | Connector M8, 4-pin                                                |
| Protection class:                 | III                                                                |
| Circuit protection:::             | A, B, C, D <sup>6) 7) 8) 9)</sup>                                  |
| Special device:                   | 0                                                                  |
| Housing material:                 | ABS/PC                                                             |
| Ambient operating temperature:    | -25 °C ... 55 °C                                                   |
| Ambient storage temperature:      | -40 °C ... 70 °C                                                   |

See LL3 fiber-optic data;

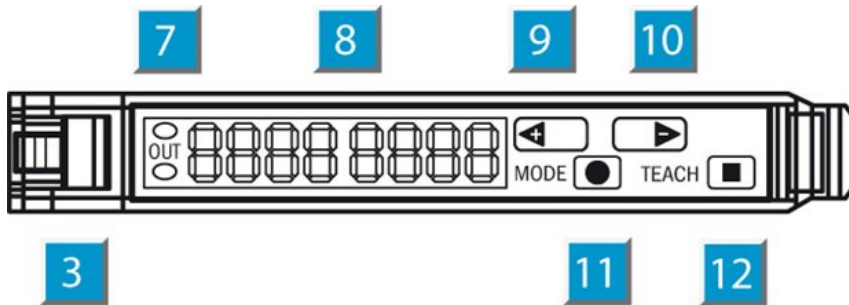
<sup>1)</sup> With correctly attached fibre-optic cable LL3 and closed protection hood <sup>2)</sup> +/- 10% <sup>3)</sup> May not exceed or fall short of V<sub>S</sub> tolerances <sup>4)</sup> Without load <sup>5)</sup> Selectable <sup>6)</sup> A = V<sub>S</sub> connections reverse-polarity protected <sup>7)</sup> B = inputs and output reverse-polarity protected <sup>8)</sup> C = interference suppression <sup>9)</sup> D = outputs overcurrent and short-circuit protected

## Dimensional drawing



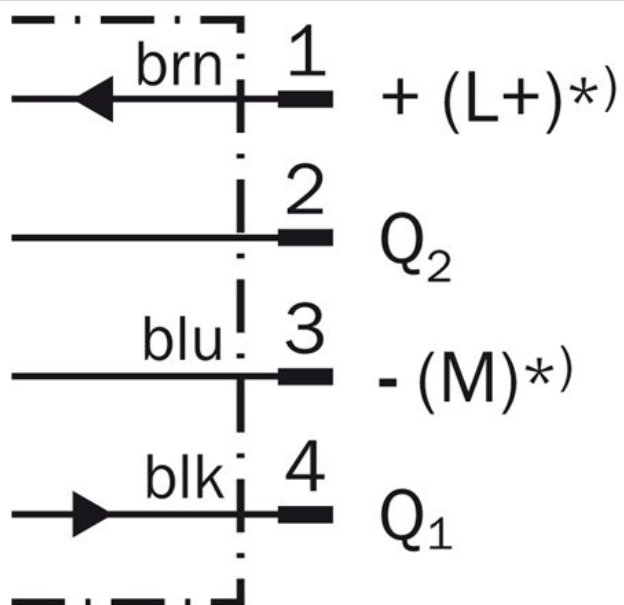
- [1] Sender LED, installation of LL3 fibre-optic cable (sender fibre)
- [2] Receiver, installation of LL3 fibre optic cable (receiver fibre)
- [3] Locking the fiber-optic cables
- [4] Protective hood, can be raised at both ends
- [5] Connection
- [6] Mounting bracket, included

## Adjustments possible



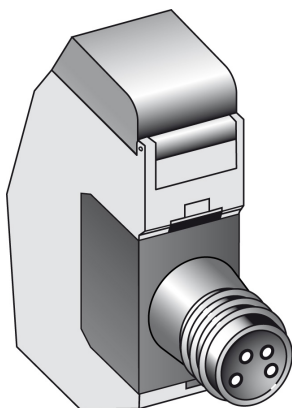
- [3] Locking the fiber-optic cables
- [7] LED indicator orange, lights up when switching output is active
- [8] Numeric display 2 x 4-digit; green: switching threshold, operating mode; red: actual value, Teach-in and function parameter
- [9] Step-button > (manual switching threshold: higher; or next function parameter)
- [10] Step-button < (manual switching threshold: lower; or previous function parameter)
- [11] Mode/Enter-button
- [12] Teach-in button

## Connection diagram



$^{*})$  Only base unit

## Connection type



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