



Advanced automation light grids XLG, XLG Programmable

XLG3-1020F812



Model Name > [XLG3-1020F812](#)
Part No. > [1046353](#)



At a glance

- Up to 6 x PNP or NPN switching outputs and two switching inputs
- Resolutions of 10 / 20 / 30 / 50 mm and customer-specific resolutions
- Working range up to 5 m
- Detection heights of over 3 m and up to 150 beams possible
- Short response time < 3 ms
- External teach-in for optimal sensitivity settings
- Highest immunity to sunlight
- Scratch-resistant front lens

Your benefits

- Highest immunity to sunlight for trouble-free operation
- Intelligent evaluation software saves costs
- Easy-to-see status information helps avoid interrupting operation
- Different beam separation options, detection heights and output configurations ensure a reliable solution



Features

Technology:	Sender/receiver
Task:	Measurement light grid
Minimum detectable object (MDO) ¹⁾ :	Parallel beam: ≥35 mm
Beam separation:	30 mm
Number of beams:	35
Detection height:	1,020 mm
Configuration:	Parameterization interface (measuring)

¹⁾ MDO min. detectable object

Performance

Maximum range ¹⁾ :	7 m
Minimum range:	Parallel beam: ≥0 mm
Response time ²⁾ :	Parallel beam: ≥6.25 ms
Working range ³⁾ :	5 m

¹⁾ No reserve for environmental issue and deterioration of the diode ²⁾ With resistive load ³⁾ Aperture ± 3°

Interfaces

Output type:	3 x PNP
Inputs:	1 x PNP
Connection type:	Connector M12, 8-pin
IO-Link:	0

Mechanics/electronics

Wave length:	IR 880 nm
Supply voltage V_s ¹⁾ :	DC 18 V ... 30 V
Power consumption sender ²⁾ :	210 mA
Power consumption receiver ³⁾ :	205 mA
Ripple:	< 5 Vpp
Output current $I_{max.}$:	100 mA
Output load capacitive:	100 nF
Output load inductive:	1 H
Initialization time:	1 s
Dimensions (W x H x D):	34 mm x 1,114 mm x 29 mm
Housing material:	Aluminum
Indication:	7-segment display, LED
Synchronization:	Cable
Enclosure rating:	IP 65
Circuit protection:	Output Q short-circuit protected, Interference suppression, VS connections reverse-polarity protected
Weight:	2.846 kg
Power consumption:	210 mA ⁴⁾
Front screen:	PMMA

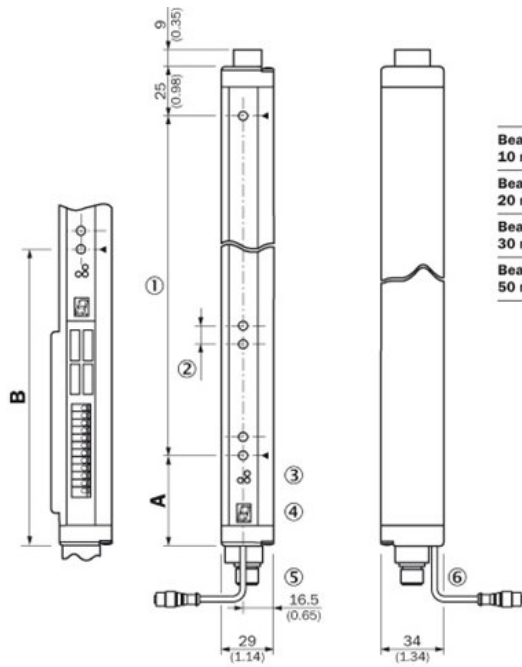
¹⁾ Without load ²⁾ ³⁾ ⁴⁾ Without load with 24 V

Ambient data

Protection class:	III
EMC:	EN 60947-5-2
Ambient temperature:	Operation: -25 ... 55 °C, Storage: -40 ... 70 °C
Ambient light safety ¹⁾ , ²⁾ :	Direct: ≥150,000 lx, Indirect: ≥200,000 lx
Vibration resistance:	5 g, 10 Hz ... 55 Hz (IEC 68-2-6)
Shock load:	10 g/IEC 68-2-29/16 ms

¹⁾ Sunlight ²⁾

Dimensional drawing



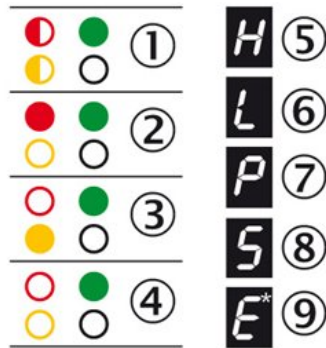
	A	B
	Distance: XLG edge - first beam	
Beam separation XLG1 10 mm	49 (1.93)	160 (6.30)
Beam separation XLG2 20 mm	49 (1.93) ¹⁾	170 (6.69) ²⁾
Beam separation XLG3 30 mm	69 (2.72)	180 (7.09)
Beam separation XLG5 50 mm	89 (3.50)	200 (7.87)

¹⁾ With even number of beams.

²⁾ With odd number of beams.

- [1] Detection height (see optical performance)
- [2] Beam spacing (30, 50 mm)
- [3] Status indicator: LEDs green, yellow, red
- [4] Indicator panel, 7-segment display
- [5] Terminals: M16 cable entry/connector M12, 12-pin
- [6] Configuration connector M8, 4-pin

Adjustments receiver



- blinks with 3 Hz
- on
- out
- on or out

- [1] Supply voltage
- [2] Device error
- [3] No object in the light path
- [4] Pollution indication
- [5] Blocked Beams Hold (BBH)
- [6] Activated teach-in procedure
- [7] ParamMode is active
- [8] standby
- [9] Error: E1 = sync. error; E2 = less receiver signal; E9 = defect

Connection type and diagram



[1] not connected



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